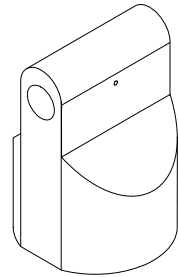
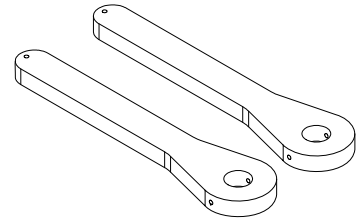


SUGGESTED PRINTER SETTINGS

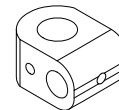
1. Mast Head - Use a .2mm layer height, and 15% fill with no supports.



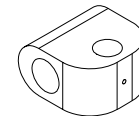
2. Model Supports - Use a .2 mm layer height, 15% fill with no supports.



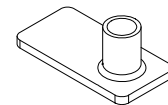
3. Nose Support Block - Use a .2 mm layer height, 15% fill, and supports on the print bed only.



4. Tail Support Block - Use a .2 mm layer height, 15% fill, and supports on the print bed only.



5. Nose Support Platform - Use a .2 mm layer height, 100% fill, and no supports.



5. Tube Drilling Fixtures - Use a .2 mm layer height, 15% fill, and no supports.

