

L-30

DESCRIPTION:

L-30 is a highly concentrated liquid burnishing compound. It is a neutral blend of synthetic soaps and detergents which are coupled with surfactants, emulsifiers and wetting agents. L-30 provides excellent color on all metals. L-30 has fair detergency and will remove most oils and shop soils prior to burnishing.

TYPICAL APPLICATION:

L-30 was specifically formulated for aluminum castings, but works well on most white metals, steel, and stainless steel. It is Intended for use in vibratory flow through systems or other applications where rapid solubility is important. It is most often used in conjunction with a burnishing media.

OPERATING CONDITIONS:

VIBRATORY FLOW THROUGH

CONCENTRATION:	0.5 – 2.0 oz/gal.	(4 - 16 ml/l)
TEMPERATURE:	50° F to Room	(10 – 21° C)

OPEN MOUTH TUMBLING BARRELS/BATCH

CONCENTRATION:	1 - 2 oz/gal.	(8 – 16 ml/l)
TEMPERATURE:	50° F to Room	(10 – 21° C)

ACIDITY: pH of the concentrate is 8.5 – 9.5

For additional information such as physical characteristics, safety precautions, disposal, etc., see corresponding SDS.