

828H

DESCRIPTION:

A low foam, liquid, alkaline, non-abrasive cutting compound developed to overcome the foaming problems encountered in vibratory finishing machines when using plastic media. This compound, properly used with plastic media, will remove oils, greases, etc., from the workpieces and simultaneously promote the cutting properties of the plastic media.

Foam inside the machine and in the discharged effluent will be greatly or completely eliminated.

USE:

828H may be safely used on iron, steel, stainless, aluminum, magnesium, copper, brass and zinc. The preferred method of use is listed below, and is dependent upon the soils being removed and the aggressiveness of the vibratory machine being used. This compound will provide rust protection during the cutting operation and during normal separation.

VIBRATORY FLOW THROUGH

CONCENTRATION: ½ - 2.0 oz./gal. (3.8 – 15 ml/l)

pH: 9.0 to 10.0 of the concentrate

For additional information such as physical characteristics, safety precautions, disposal, etc., see corresponding SDS.

