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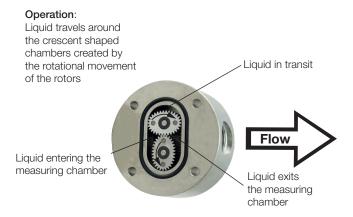
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www.koboldusa.com



Description

Oval gear flowmeters are categorized as positive displacement flow technology. When liquid flows through this type of positive displacement flowmeter, two oval geared rotors measure a constant volume per rotation within a precisely machined measuring chamber. With each rotation, a constant volume of liquid is measured. The rotation of the oval gears is sensed via magnets embedded within the rotors. These magnets transmit a high resolution pulse output. The output signal can be processed externally via a remote display controller or PLC or via a variety of output/display options available as accessories attached to the flowmeters.



The positive displacement flow technology allows for precise flow measurement of most clean liquids regardless of the media's conductivity. Other liquid properties also have a minimal effect on the performance of this type of meter. Flow profile conditioning is not required, as with alternative flow technology options, making oval gear installations simple to install in tight spaces and at a economical price.

Areas of Application

Suitable for viscous, non abrasive, clean liquids like:

- Petroleum
 Oil
 Chemicals
 Grease
- Fuels Ink Pastes

Aluminum body meters are compatible with fuels, fuel oils, & other lubricating liquids. In addition to lubricating media, stainless steel flowmeters are suitable for most products and chemicals.

Technical Data

Materials	
DON-1	
Body:	Aluminum
Gears:	PPS GF30/PTFE, PEEK
Axles:	316L Stainless Steel
DON-2	
Body	
DON-x04DON-x15:	316L Stainless Steel
DON-x20DON-x60:	316L/301* Stainless Steel
Gears	
DON-x04DON-x40:	316L Stainless Steel
DON-x45DON-x60:	301* Stainless Steel
Bearing:	Carbon Graphite
Axles:	316L Stainless Steel

* Closest AISI Equivalent to 1.3955 Stainless Steel

Materials (Continued) DON-8	
Body DON-x04DON-x15: DON-x20DON-x60: Gears:	316L Stainless Steel 316L/301* Stainless Steel PPS GF30/PTFE, PEEK
Axles:	316L Stainless Steel
O-Rings (Media Temperature	
FKM:	-4300°F
NBR:	-4212 °F
FEP Coated w/ EPDM:	5266°F
- 1 a	(only for DON-x04DON-x40)
Fluoroprene®:	Acc. to Regulation (EC) No. 1935/2004
Electrical Cover (for Cable C Standard:	Polyamide PA6 GF35 UL94 HB/VO
Optional:	316L Stainless Steel
Cable Entry:	M20 x 1.5 or 1/2" NPT Adapter
Magnet Encapsulation	
DON-x04 DON-x10:	PEEK
DON-x15 DON-x60:	316L Stainless Steel
Screw Material	
for Aluminum Housing:	Stainless Steel (Standard) Steel Coated with GEOMET® 321
	(for DON-225 and DON-825)
for Stainless Steel Housing	
	Steel Coated with GEOMET®321
	(optional) for Higher Pressure Rating
Accuracy**	(See Order Details)
DON-x04:	± 3% of Reading (0.130.95 GPH),
	\pm 1% of Reading (0.959.5 GPH)
DON-x05DON-x15:	± 1% of Reading
DON-x20DON-x60	
SS Rotors:	\pm 0.5% of Reading;
	± 0.2% of Reading w/ Optional Z3/E3 Electronics w/ Linearization Function
PPS Rotors:	\pm 1% of Reading;
	± 0.5% of Reading w/ Optional Z3/E3
	Electronics w/ Linearization Function
Option M4:	± 1% of Reading (Better Accuracy for
Additional Max. Inaccuracy	higher viscosities on request)
for Analog Outputs:	± 0.15% of Full Scale
Repeatability:	± 0.03 % Typical
Protection Class:	IP 66/67 (IP 65 for M4)
Media Temperature	
OptionsLx,Zx,M4:	-4176°F
DON-1 / DON-8 : DON-2 w/ Pulse Out and	-4176 °F
OptionZx w/ Cooling Fins	: -4250°F
OptionT0:	-4300 °F
Models with	
PPS/PEEK Rotors:	Max. 176 °F
Ambient Temperature:	-4176 °F
Option M4:	32140 °F
DON-x04,	x60 (Calibration Oil, 4.6 cSt, 77 °F, 14 PSIG) DON-x05 and DON-x15 for higher viscosities

(Calibration Oil, 10 cSt, 68 °F, 14 PSIG) Accuracy data is valid for given viscosities and higher **Oval Gear Flowmeter Model DON**



ATEX - Approval (Options E1/E2/E3/E5): (Options HE, DE, BE, KE, GE, LE, RE):

IECEx - Approval (Options E1/E2/E3/E5): (Options HE, DE, BE, KE, GE, LE, RE): $\langle \mathbf{\widehat{kx}} \rangle$ II 2G Ex ia IIC T4 Gb (-20 °C \leq Ta \leq +60 °C)

Ex db IIC, Ex db I Mb

Maximum Pressure (Threaded Models)

	Maximum Pressure (PSI)							
Model	DON-1 DON- 2/8		DON-1 (Op- tion-M4)	DON-2/8 (Option–M4)				
DON-x04			-	-				
DON-x05		1450	-	-				
DON-x10	925	1450	-	-				
DON-x15	920		-	-				
DON-x20		1000*						
DON-x25		870*	580	580				
DON-x30	580	725						
DON-x35	560	125	435	435				
DON-x40								
DON-x45								
DON-x50	230	230	230	230				
DON-x55								
DON-x60								

With flanges: Maximum pressure rating as above or as per flange rating, whichever is lower.

* Max pressure of 1450 psi possible with steel screws (see order details)

Output Types

Reed Switch Pulse Output (.. R0/RE)

The reed switch output is a two wire, normally open, SPST, voltage free contact ideal for installations without power or for use in hazardous area locations where Intrinsically Safe (I.S.) is required.

Note: when using the reed switch output, the liquid temperature must not change at a rate greater than 18 $^{\circ}{\rm F}$ per minute.

Average switching life of reed contact (MTTF):

Max. Load (100 V/10 mA) 5×10^5 switching cycles Min. Load (<5 V/10 mA) 5×10^8 switching cycles Power supply: max. 30 V_{nc}, max. 200 mA

Hall Sensor Pulse Output (.. H0/HE)

In the electronics options H0/HE, a Hall Effect sensor is combined with an active push-pull output. The signal output is actively switched either to +Vs or to ground. No additional external circuit is required (e.g. pull-up resistor). The "high" signal is approximately equal to the supply voltage +Vs and the "low" signal is approximately 0 V. The electronic utilizes a 3-wire connection with an external supply voltage of 8...30 V_{DC}. The electrical load may be optionally connected to the supply voltage or to GND. Maximum output current (current source or sink): 100 mA (short circuit protected). In addition to the Hall sensor, this option is equipped with a Reed switch which works the same as option R0/RE.

Hall Sensor Pulse Output (.. HU)

Like option H0, except an NPN output in place of the push-pull output and a supply voltage of 5-30 $\rm V_{pc}$

Hall Sensor Pulse Output, (.. B0/BE)

Like options H0/HE; however with bipolar sensors and alternating polarized magnets. This option is used for pulsating flow, but is not equipped with a Reed switch and has half the k-factor value as compared to H0/HE.

High-Resolution Hall Sensor Pulse Output, (..G0/GE, ..K0/KE)

Like options H0/HE; the models DON-x05 and DON-x10 can be supplied with four times the pulse count per volume unit (..G0/GE) and models DON-x05, DON-x10 and DON-x15 with double the amount of pulses (..K0/KE) (see table «Output Pulse Resolution» on the following pages).

Quadrature Hall Effect Pulse Output (..D0/DE)

The DON with option D0/DE provides two independent Hall sensors. They are arranged to give separate outputs out of phase with one another.

The QUAD output is mostly suitable for detecting bidirectional flows (detection of flow direction) or where a redundant signal is desirable. Maximum output current per channel (current source or sink): 100 mA (short circuit protected).

Analog Output (..L0/LE)

The options L0 and LE (Ex) are available with a loop-powered 4-20 mA output. The loop must be powered with an external, 16...32 V_{DC} power supply. The maximum resistance of the series loads (PLC analog input/display electronics) depends on the magnitude of the supply voltage and can be calculated as follows:

Max. load [Ohm] = $(+Vs - 9 V_{DC}) / 0.02 A [\Omega]$

Example: +Vs = 32 V_{DC} = > max. load = 1150 Ω

+Vs = 16 V_{DC} => max. load = 350 Ω

The load can be inserted at any point in the current loop, observing correct polarity.

Mechanical Totalizer (...M4)

The DON-x20.. through DON-x60.. are available with a 4-digit resettable totalizer and indication of accumulated total value. The motion of the rotors is transmitted to the mechanical register totalizer via an interfacing reduction gear train and dynamic seal assembly. Option M4 is also optionally available in liters.

Body Material:	Enameled Die-cast Aluminum,
	Powder-coated
Protection:	IP 65
Ambient Temp:	32140 °F
Media Temp:	-4176°F

Recommended Filter (for example model MFR-DO..):

DON-x04...DON-x15<75 μm (200 mesh) DON-x20...DON-x35<150 μm (100 mesh) DON-x40...DON-x60<350 μm (45 mesh)



Electronic with LCD Display

Model	Z1	Z2	Z3	Z5	ZE	ZB	E1	E2	E3	E5
Function	Dual Totalizer	Batching Unit	Rate/Totalizer			Dual Totalizer	Batching Unit	Rate/Totalizer	Rate/Totalizer	
				I	Power Supp	bly				
External	5-28 V _{DC}	12-28 V _{DC}	5-28	B V _{dc}	9-28 V _{DC}	-		l, =	= 28 V 100 mA = 0.7 W	_
Battery-Operation (Outputs Inactive) ²⁾	yes	no	yes	no	yes	yes	yes	no	yes	no
Battery Included in Shipment ³⁾	yes	-	yes	-	yes	yes	yes	-	yes	-
					LCD Displa	ıy				
Selectable Units	yes	yes	yes	yes	yes	yes	yes	yes	yes	yes
Decimal Point	yes	yes	yes	yes	yes	yes	yes	yes	yes	yes
Accumulative Total	yes	yes	yes	yes	yes	yes	yes	yes	yes	yes
Resettable Total	yes	yes	yes	yes	yes	yes	yes	yes	yes	yes
Linearization	yes	no	yes	yes	yes	yes	yes	no	yes	yes
Rate Display	yes	yes	yes	yes	yes	yes	yes	yes	yes	yes
Backlighting	yes	yes	yes	yes	yes	no	no	no	no	no
					Input					
Sensors		ŀ	Hall Sensor/	Reed Switch	า		Reed Switch			
					Outputs					
4-20 mA	no	no	yes	yes	no	no	no	no	yes	yes
Flow Rate Alarm Min./Max.	no	no	NPN/PNP/ Push-Pull	NPN/PNP/ Push-Pull	no	no	no	no	no	with Solid State Relay Board
Batch End & Control	no	yes	no	no	no	no	no	yes	no	no
Pulse Output	no	no	Push-Pull	Push-Pull	Push-Pull	no	no	no	no	with Solid State
2 x SPDT Relays ¹⁾	no	yes	no	yes	no	no	no	with Solid State Relay Board	no	Relay Board
					Installation	<u>ו</u>				
IP 65	yes	yes	yes	yes	IP 66/67	IP 66/67	yes	yes	yes	yes
Cable Entries					M2	0x1.5 or ½"	NPT			
Media Temperature Range (Cooling Fin Option: max. 250 °F)	-4176 °F									
Ambient Temperature Range		-4 176 °F 32 140 °F								
Housing Material				F	PA6 GF35 U	L94 HB/VO	/PC UL94 \	/-2		
ATEX Approval			n	10					yes	

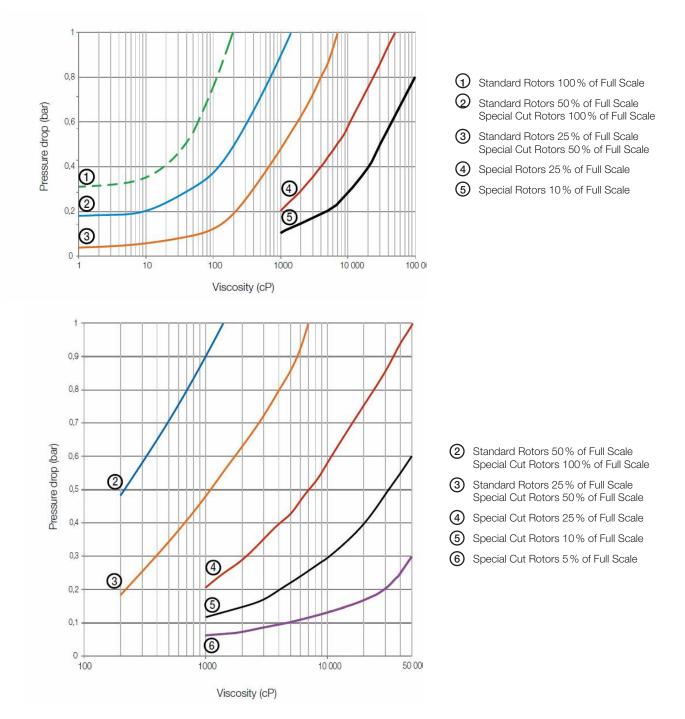
 $^{\mbox{\tiny 1)}}$ Replaces solid state outputs, for details see ZOK Datasheet

 $^{\mbox{\tiny 2)}}$ Battery operation only acceptable with reed switch sensor "Rx"

³⁾ Options Z5, Z6, Z7, Z8, and Z9 are shipped without batteries



DON Pressure Drop Versus Viscosity Curves



Pressure Drop Limit Versus Flowrate

The curves above represent the pressure drop for standard cut oval rotors. Special cut rotors, option "Y" have alternate tooth relief which effectively reduces the pressure drop by 50%. When sizing a meter, be sure your selection falls below the 1 bar (14.5 PSI) maximum allowable pressure drop line on the graph.



Maximum Flowrate Multiplier (for Higher Viscosities)

Viscosity (cPs)	Standard Rotor	Special Cut Rotor		
≤ 1,000	1	1		
≤ 2,000	0.5	1		
≤ 4,000	0.42	0.84		
≤ 6,000	0.33	0.66		
≤ 8,000	0.25	0.5		
≤ 30,000	0.15	0.3		
≤ 60,000	0.12	0.25		
≤ 150,000	0.1	0.2		
≤ 250,000	0.05	0.1		
≤ 1,000,000	0.025	0.05		

Special Cut Rotors for Higher Viscosities

For viscosities > 1000 cP, special cut rotors (option: "Y") are normally required to keep the maximum pressure drop from exceeding acceptable levels. This option applies to DON-x15 and larger sizes. For higher viscosities, the flowmeter max. flowrate is derated according to the table above. At viscosities < 1000 cP these special rotors are less accurate Example:

DON-x25G measuring viscous oil at 8000 cP:

max. flow of 40 GPM x 0.5 = 20.0 GPM new max. flow rate.

(0. 0)		
≤ 1,000	1	1
≤ 2,000	0.5	1
≤ 4,000	0.42	0.84
≤ 6,000	0.33	0.66
≤ 8,000	0.25	0.5
≤ 30,000	0.15	0.3
≤ 60,000	0.12	0.25
≤ 150,000	0.1	0.2
≤ 250,000	0.05	0.1
< 1 000 000	0.025	0.05

Noise Level (in dB) at Full Scale

Size	PPS Gears	SS Gears	
x25	83	91	
x30	84	93.1	
x35	83.5	95	
x40	85.4	96	
x45	87.5	98	
x50	86.1	99.4	
x55	86.1	98.1	
x60	85	99	

Information Required for Order:

To ensure proper operation, this product requires a completed application guide form to be submitted with any order. Please refer to the 'documentation' tab on the bottom of the product page for this product on our website in order to obtain the correct form. You can also contact your KOBOLD representative for this form.

	Pulse per Gallon							
Model	Flow Range (GPM)	Reed Switch Hall Sensor Rx Hx		Hall Sensor Bx	Quadrature- Hall Sensor Dx	Hall Sensor, High-Resolution Gx	Hall Sensor, High-Resolution Kx	
DON-x04	0.139.5 GPH	10107	10107		10107	42851	20214	
DON-x05	0.139.5 GPH	10107	10107		10107	42851	20214	
DON-x10	0.527 GPH	4020	4020		4020	16080	8040	
DON-x15	4145 GPH	1329	2657	1329	2657		5315	
DON-x20	0.2610.6	310	617	310	617			
DON-x25	2.640	98	394	98	197			
DON-x30	4.066	51	208	51	102			
DON-x35	8.0120	24.2	96.5	24.2	51.1			
DON-x40	13150	18.5	74.2	18.5	37.1			
DON-x45	10200	9.7	39.0	9.7	19.5			
DON-x50	13260	5.7	22.3	5.7	11.4			
DON-x55	20400	3.97	15.9	3.97	7.95			
DON-x60	40660	2.12	8.71	2.12	4.35			

Nominal Output Pulse Resolution*

*The output resolution values listed in the above table are only approximate values. The exact output resolution value is noted within the calibration certificate delivered with each flowmeter.

Oval Gear Flowmeter Model DON



Order Details (Example: DON-105G N1 1 L0 N 0)

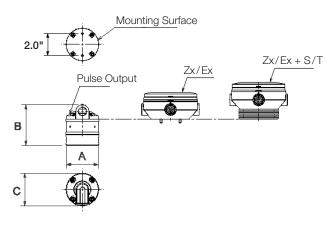
	Hous	ing/Rotor Mat	erial ⁴⁾					
Measuring Range	Aluminum with PPS/ PEEK ¹²⁾ Rotor	Stainless Steel	St. Steel with PPS/PEEK ¹²⁾ Rotor	Connection	O-ring Material	Electronic/Display	Cable Entry	Option
0.139.5 GPH	DON-104G	DON-204G	DON-804G	N1 = 1/8" NPT R1 = G 1/8		R0 = Pulse Output Reed Switch RE = R0 + ATEX (Exd)		
0.139.5 GPH	DON-105G	DON-205G	DON-805G	N1 = 1⁄8"NPT R1 = G 1⁄8		H0 = Pulse Output Hall Sensor (Push-Pull)/Reed Switch HE = H0 + ATEX (Exd)		
0.527 GPH	DON-110G	DON-210G	DON-810G	N2 = ¼"NPT R2 = G ¼		HU = Pulse Output Hall Sensor (NPN)/Reed Switch, Supply 5-30 V _{DC}		
4145 GPH	DON-115G	DON-215G	DON-815G	N3 = ¾"NPT R3 = G ¾		B0 ³⁾ = Pulse Output Hall Sensor (Push-Pull) for Pulsating Flow		
0.2610.6 GPM	DON-120G	DON-220G	DON-820G	N4 = ½"NPT R4 = G½ P4 ⁵ = ½"NPT (1450 psi) H4 ⁵ = G½ (1450 psi)		BE³⁾ = B0 + ATEX (Exd) T0⁹⁾ = Pulse Output Hall Sensor (Push-Pull), High-Temp 300 °F Max.		
2.640 GPM	DON-125G	DON-225G	DON-825G	N6 = 1"NPT R6 = G 1 A6 = 1" 150 lb ANSI Flange B6 = 1" 300 lb ANSI Flange F6 = DN25 PN40 DIN Flange P6 ⁵⁾ = 1"NPT (1450 psi) H6 ⁵⁾ = G 1 (1450 psi)	1 = FKM 3 ¹⁴⁾ = FEP Coated EPDM	K0 ⁹⁾ = Pulse Output Hall Sensor (Push-Pull), High Resolution (x2) KE ⁹⁾ = K0 + ATEX (Exd) G0 ² = Pulse Output Hall Sensor (Push-Pull), High Resolution (x4) GE ²⁾ = G0 + ATEX (Exd) D0 = Quad. Hall Sensor 2 Phased Outputs (Push-Pull)	M. . = M20 N. . = ½" NPT	0 = Without
4.066 GPM	DON-130G	DON-230G	DON-830G	N8 = 1½"NPT R8 = G 1½ A8 = 1½"150 lb ANSI Flange B8 = 1½" 300 lb ANSI Flange F8 = DN40 PN40 DIN Flange	4 = NBR 5 ¹³⁾ = Fluoro- prene® 9 = Special Materials (not for		S ⁷ = M20 with Cooling Fin T ⁷ = ½" NPT with Cooling	 N = Without Battery Y¹⁵ = Special Request (not for ATEX)
8.0120 GPM	DON-135G	DON-235G	DON-835G	N9 = 2"NPT R9 = G 2 A9 = 2" 150 lb ANSI Flange B9 ¹⁾ = 2" 300 lb	ATEX)	(ZOK-Z2) Z3 = LCD Totalizer, Rate, Outputs: 4-20 mA, Alarm, Pulse (ZOK-Z3) (Impulses not for Battery Supply) Z5 = Z3 + 2 SPDT Relays Z6 = Z1 + B0	Fin	
13150 GPM	DON-140G	DON-240G	DON-840G			Z0 = 21 + D0 Z7 = Z3 + B0 Z8 = Z1 + D0 Z9 = Z3 + D0 ZE = LCD Rate/Total (ZOE with External		
10200 GPM	DON-145G	DON-245G	DON-845G	NB = 3"NPT RB = G 3 AB = 3" 150 lb		ZB ¹¹) = LCD Rate/Total (ZOE without External Supply/ with Battery)		
13260 GPM	DON-150G	DON-250G	DON-850G	ANSI Flange FB = DN80 PN16 DIN Flange		E1 ¹¹⁾ = Z1 + ATEX/IECEx (Exi) E2 ¹¹⁾ = Z2 + ATEX/IECEx (Exi) E3 ¹¹⁾ = Z3 + ATEX/IECEx (Exi)		
20400 GPM	DON-155G	DON-255G	DON-855G	NC = 4"NPT RC = G 4 AC = 4" 150 lb ANSI Flange		(Without Switching or Pulse Outputs) E5 ¹¹⁾ = E3 + Pulse or Switching Outputs		
40660 GPM ¹⁰⁾	DON-160G	DON-260G	DON-860G	FC = DN100 PN16 DIN Flange		M4 ⁶⁾ = Mechanical Totalizer	0 = Without	

¹⁾ Only for DON-x35 ²⁾ Only for DON-x04, -x05 and -x10 ³⁾ Not for DON-x04, -x05 and -x10 ⁴⁾ Replace 'G' with 'H' to order LPM (LPH) ⁵⁾ With steel screws, only for DON-2. and DON-8. ⁶⁾ Only for DON-x20...DON-x60. Please specify flow direction when ordering (Possible flow directions: Bottom to Top, Left to Right, or Right to Left) ⁷⁾ Only for electronic options -Zx/-Ex, not for DON-1.. and DON-8. ⁸⁾ Only for DON-2 ⁹⁾ Only for DON-x04, -x05, -x10, -x15 without reed switch ¹⁰⁾ Calibrated up to 580 GPM. Higher flow rate calibration on request ¹¹⁾ Without backlighting ¹²⁾ From DON-x20 PPS ¹³⁾ Only for DON-x04...DON-x20, this version is not calibrated with oil. Use k-factor values from the datasheet ¹⁴⁾ Only for DON-x04...DON-x40 ¹⁵⁾ Specify in writing which option(s) to add. Special cut rotors for higher viscosities: Not for DON-x04...DON-x10, Check valve: From DON-x30..., and any other non-standard request



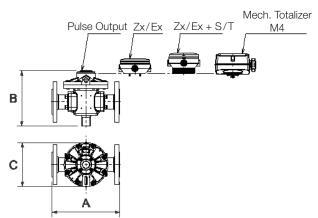
Dimensions DON-1(2/8)...

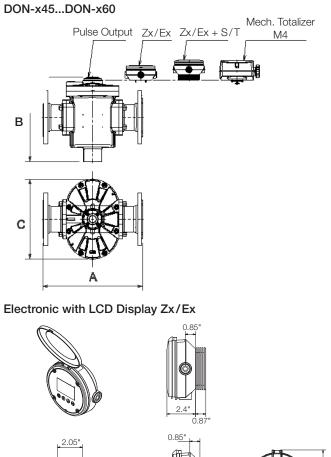
DON-x04...DON-x15



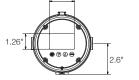
DON-x20...DON-x40

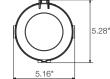
Dimensions* DON-1(2/8)... (± 0.08")





2.4"





		A		В		С			
Model	Thread Connection	Flange Connection	Pulse Output	Zx/Ex	Mechanical Totalizer M4	Pulse Output/Lx	Zx/Ex	Mechanical Totalizer M4	
DON-x04	2.67"	-	3.62"	5.16"	-	2.83"	5.28"	-	
DON-x05	2.67"	-	3.62"	5.16"	-	2.83"	5.28"	-	
DON-x10	2.67"	-	3.62"	5.16"	-	2.83"	5.28"	-	
DON-x15	2.67"	-	3.89"	5.43"	-	2.83"	5.28"	-	
DON-x20	4.33"	-	4.13" (3.98")	5.28" (5.12")	7.17" (7.01")	4.41"	5.28"	6.50"	
DON-x25	6.93"	9.33"	5.36"	6.50"	7.64"	4.72"	5.28"	6.69"	
DON-x30	7.40"	9.92"	6.54"	7.68"	8.78"	6.42"	6.42"	7.88"	
DON-x35	8.34"	10.90"	6.77"	7.92"	9.61"	7.09"	7.09"	7.88"	
DON-x40	8.34"	10.90"	9.69"	10.83"	11.77"	7.09"	7.09"	7.88"	
DON-x45	10.50"	13.90"	9.13"	10.28"	11.18"	9.37"	9.37"	9.41"	
DON-x50	11.60"	15.00"	9.02"	10.16"	11.89"	11.41"	11.41"	11.41"	
DON-x55	11.60"	15.30"	10.80"	11.93"	13.66"	11.41"	11.41"	11.41"	
DON-x60	12.60"	16.30"	13.80"	14.96"	16.70"	13.03"	13.03"	13.03"	
*Dimonsions	for $DON_2/8$	are enertified in	() only when they	vara different fr	om DON-1				

*Dimensions for DON-2/8... are specified in () only when they are different from DON-1...