

“The Solution Is Science®”

Formulating advanced chemistry and lubricant solutions for the metalworking industry. Products proven to improve manufacturing performance, part quality and cost savings!

STAMPING LUBRICANT



Consultant Lubricants, Inc

2619 Stamping Compound

Deep Drawing - Heavy Stamping - Soluble Oil

- 1) Performance Under Extreme Conditions** - 2619 ideal for deep drawing performance and high temperatures are reached. Use straight for demanding draws or diluted for less severe applications.
- 2) Ease Of Cleaning** - The formulation of this compound allows for ease of cleaning in aqueous wash systems.
- 3) Eliminate Galling** - 2619 provides excellent protection due to the incorporation of extreme pressure additives.
- 4) Extend Tool & Die Life** - The 4900 Special additives are key to protecting tooling and dies, especially in progressive die configurations.

The 2619 formula contains non-hazardous elements to provide boundary lubrication and extreme pressure (EP) effects which mean exceptional tool and die life and eliminates galling. The low temperature lubricity additives provide additional protection on latter stage progressive dies where other lubricants dissipate and allow galling.

The water phase provides exceptional cooling on punches and high heat areas of the tools and die.

2619 reduces mist in high cycling and progressive applications. 2619 contains non-staining additives for all types of alloys and metals. Its unique additive components target high lubricity areas on soft metals. It provides excellent corrosion protection and the residue does not “gum up” on and around the die. Operators like 2619 because it is non-dermacidal. Because this product contains no animal fat, it is easier to clean, does not promote bacterial growth, and is non reactive in alkaline parts washer systems.

Request A Trial Sample and Prove It For Yourself!

