

## MAGNAFOLD STANDARD DOUBLE OPENING DOOR PANEL CHANGE

### Step 1: Prep the new panels:

Remove the panels from the box and let the material acclimate to the temperature of the room for about 30 minutes. Then unroll the panel(s) on a flat surface and let sit for a day. This step is not required but it will help the material stay flatter so you do not have to fight against the curl the material had when being shipped. This is also a good time to check the length of the panel and compare with your old panel. Shorten if needed with a utility knife, tin snips or heavy duty scissors.

### STEP 2: Remove Door from Frame

From inside of shower/tub unit, slide top and bottom rollers to entry notch in top and bottom frame rails. With each bottom roller aligned with the notch, push the roller down slightly and work out of the rail. Do the same with the upper roller, only this time lift up slightly and remove rollers from frame. Continue with each set of rollers until entire door is removed from the frame.

### STEP 3: Remove old Panels

Lay the door out flat on a table or the floor with the inside of the shower door facing up. At this time it is a good idea to take a picture(s) of the shower door with enough detail to recall how it is assembled. Remove the rollers from one end of the door (top or bottom). Remove only the rollers on both sides of the panels to be removed. For a short video on how to remove/reinstall rollers, see [www.showersolutionsusa.com](http://www.showersolutionsusa.com) Go the video links page. Make sure to remove the retaining clip, roller and spring and put in safe place as the parts are small and easily lost.

If your door has rivets at top and bottom of aluminum hinges and lead post members, you will need to remove them by sliding a flat screwdriver or similar item into the slot. This works best if the screwdriver is installed perpendicular to the aluminum hinge or lead post. Using a hammer, tap on the side of the screwdriver towards the end of the door to dislodge rivet out the end of the aluminum hinge or lead post member.

Once the rivets (if any) and roller clips are clear of the bottom of the aluminum hinge, the panel can be slid out the same end. It helps to add a small amount of soapy water, window cleaner or silicon spray to help the panel slide out and the new one slide in.

### STEP 3: Install New Panels

Lay the new panel out on the table. Make sure the natural curve of the panel is oriented to curve towards the inside of the door. Now is a good time to check your pictures to insure the aluminum lead post and hinges are oriented correctly with the rest of the door parts. Slide the panel in to the hinges/lead post of the door, this sometimes takes an extra set of hands. Also the lubrication you used to remove the panel may need to be added to help slide the new panel in place.

### Step 4: Installing rollers

Once the panels are in place, insert the aluminum pop rivets (if needed) in the ends of the hinge and lead posts. Pop rivet tools can be found at most hardware stores. Rivets are 1/8" rivets. If any part of the rivet mandrel is not flush with the rivet, it can be tapped with a small hammer until flush. If needed, review the roller removal and installation video listed above. Install the single roller in the lead post and the double roller on the hinge member.

### Step 5: Reinstall the door in the Frame

Carefully fold the door into the accordion shape of the opened hanging door and contain with tape or string if needed. From inside the tub unit, take entire door assembly and insert the top rollers into the top track's entry notch. Check to see that all rollers are properly aligned in groove. Now insert bottom rollers into the bottom track's entry notch and again, check to see that all rollers are properly aligned in groove. Lube roller rail with silicon spray as needed.

# SHOWER SOLUTIONS USA

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By Alien Innovations, LLC

[www.showersolutionsusa.com](http://www.showersolutionsusa.com)

## LIMITED WARRANTY

Shower Solutions USA products have a one (1) year warranty from date of delivery. You must notify us within 3 months of delivery if box was damaged during shipping or if any part(s) were broken/missing during shipping. The shower doors are warranted to be free from defects in material and workmanship.

Replacement is limited to supplying part(s) and does not include cost of shipping, installation, or other associated costs.

## MAINTENANCE

Shower Solutions USA shower doors should be rinsed and wiped off immediately after cleaning. Use cleaning agents compatible with product material. The aluminum frame and hinges are made from anodized aluminum; the panels are made from either TPO or PVC. Use cleaning product safe for plastics. Use of inappropriate cleaners will void warranty.