10/06/07 CAS (USA) Corporation • 99Murray Hill Parkway • East Rutherford, NJ 07073 AP-Series

CAL MODE PROGRAMMING FOR AP-SERIES

- 1. Make sure the scale is unplugged. Remove the sealing bolt located on the rear left side of the scale.
- 2. After removing the sealing bolt, you will see a red micro switch .Slide the micro switch to the left. (Towards the pole)
 - 3. Plug the scale in. The weight display will flash "CAL" three times and then go blank.
 - 4. Press the "4" key {the "C" key advances through the settings} and then the following key sequences:

15 lb	30 lb	60 lb	6 kg	15kg	30 kg
8 7 C	8 7 C	9 7 C	8 5 C	8 5 C	9 7 C
2 2 C	2 0 C	3 9 C	2 1 C	2 2 C	3 8 C
0 0 C	0 0 C	0 3 C	0 0 C	0 0 C	0 3 C
½ 3 C	9 2 C	9 2 C	2 3 C	2 3 C	5 3 C
0 7 C	0 7 C	1 7 C	0 7 C	0 7 C	1 7 C
4 7 C	4 7 C	4 7 C	0 7 C	0 7 C	4 7 C
		9 8 C			9 8 C

- 5. On the 60LB and the 30KG capacity scale only the display will show TARE 14995. If not key in 14995. Press the "**ZERO**" key then the "**0**" key.The display will show "**Err 2**". Proceed with the calibration procedure.
- 6. On the 15LB and 30LB the display will read "END" and then go blank. Proceed with the calibration procedure.