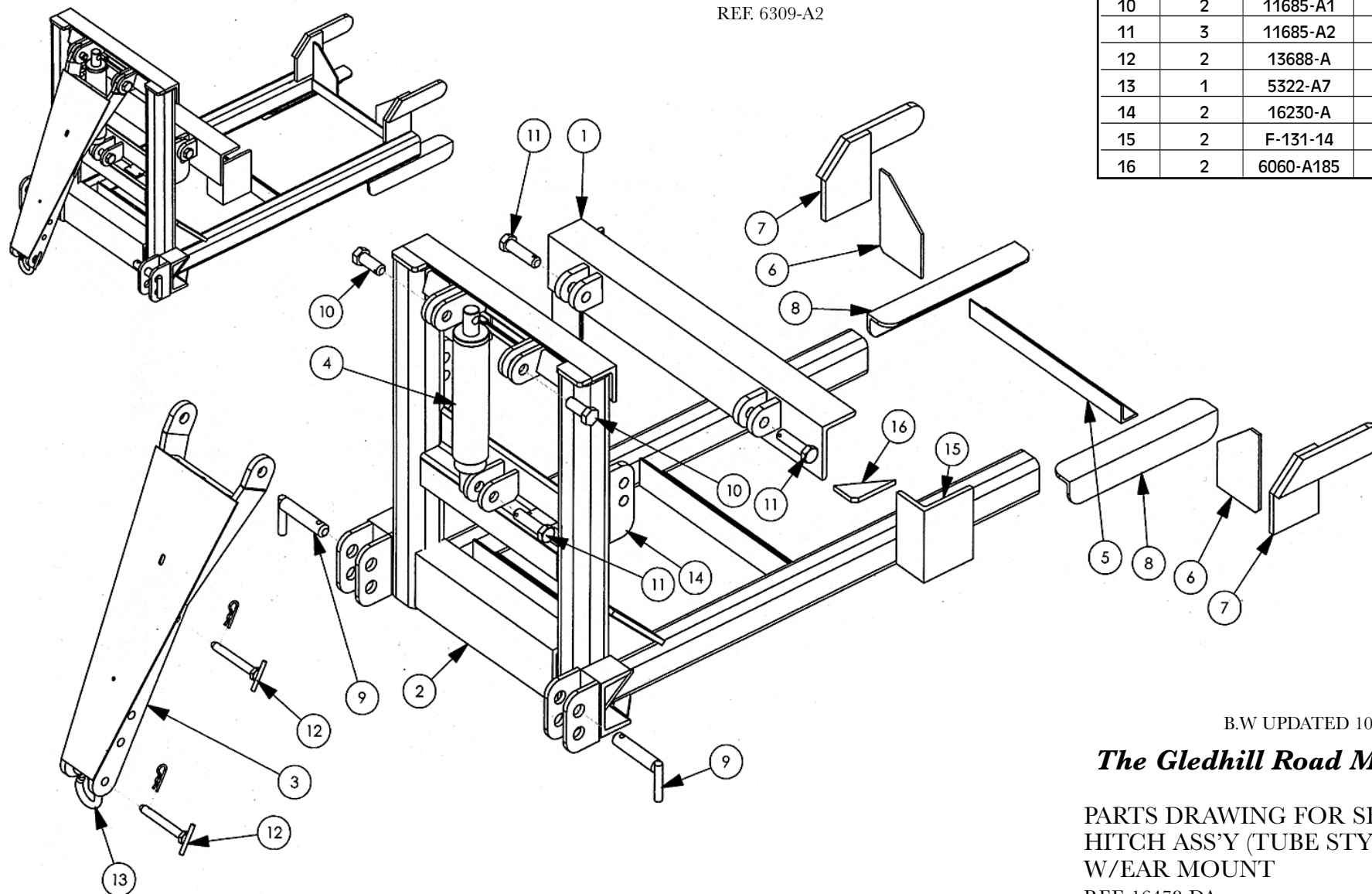


ALWAYS INCLUDE
SERIAL NO. OF
PLOW WHEN
ORDERING PARTS



REF. 6309-A2

ITEM	QTY.	PART #	DESCRIPTION
1	1	5421-AA	BUMPER ANGLE
2	1	16209-DA	STD. LOWER PUSH
3	1	13604-C	LIFT BEAM
4	1	SEE ORDER	LIFT CYLINDER
5	1	F-105-1	ANGLE
6	2	5280-B1	GUSSET
7	2	5279-B	AXLE MTG. HOOK
8	2	13232-A24	AXLE MTG. ANGLE
9	2	9637-A1	PUSH PIN ASS'Y
10	2	11685-A1	PIN (LIFT FRAME)
11	3	11685-A2	PIN (BOTTOM CYL.)
12	2	13688-A	PIN (LIFT BEAM)
13	1	5322-A7	SHACKLE
14	2	16230-A	ADJ. MTG. BAR
15	2	F-131-14	MTG. ANGLE
16	2	6060-A185	GUSSET

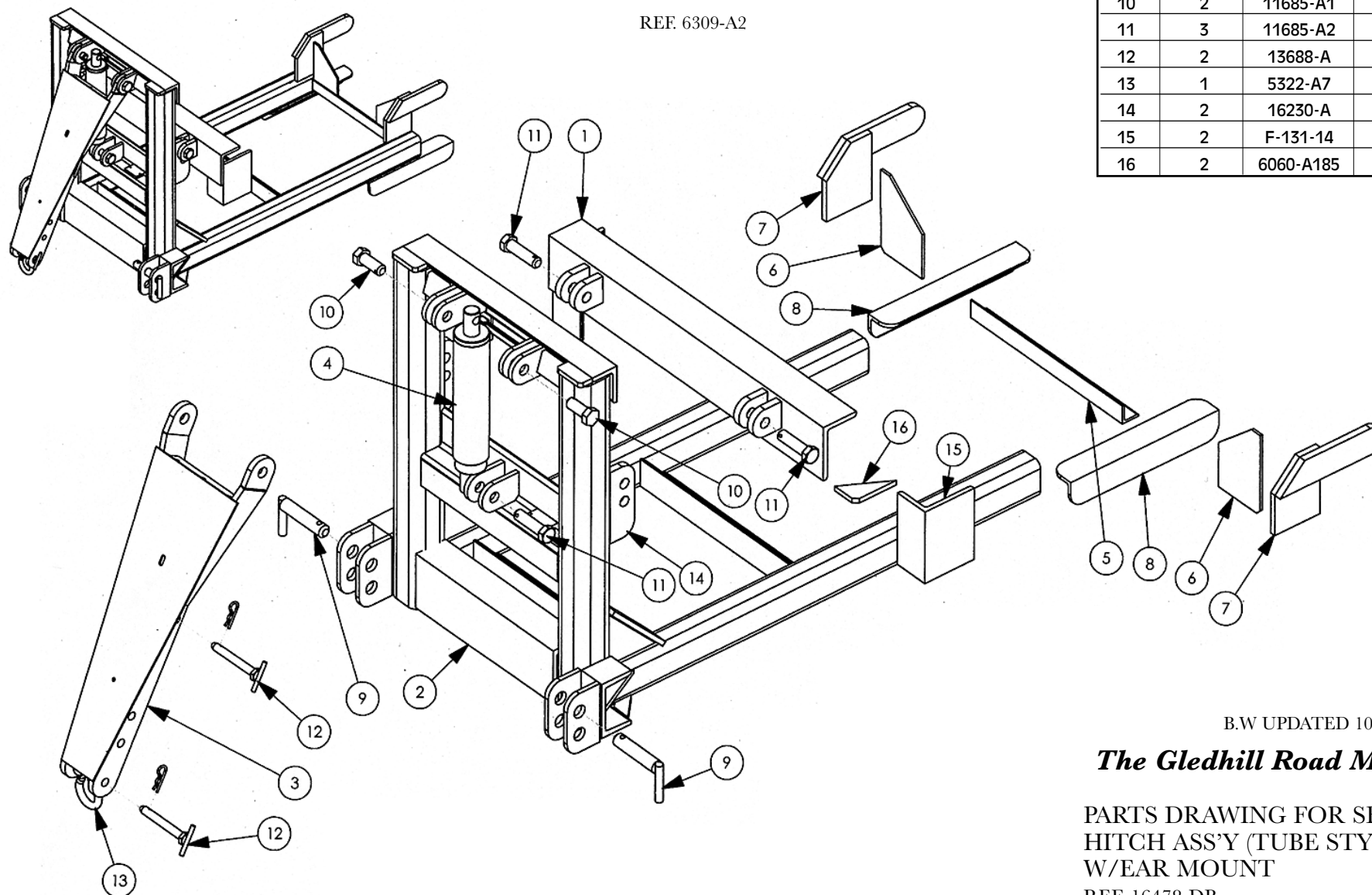
B.W UPDATED 10-26-05

The Gledhill Road Machinery Co.

PARTS DRAWING FOR SBA
HITCH ASS'Y (TUBE STYLE)
W/EAR MOUNT
REF. 16478-DA

PD-1214

ALWAYS INCLUDE
SERIAL NO. OF
PLOW WHEN
ORDERING PARTS



REF. 6309-A2

ITEM	QTY.	PART #	DESCRIPTION
1	1	5421-AA	BUMPER ANGLE
2	1	16209-DA	STD. LOWER PUSH
3	1	13604-C	LIFT BEAM
4	1	P-114-62	LIFT CYLINDER
5	1	F-105-1	ANGLE
6	2	5280-B1	GUSSET
7	2	5279-B	AXLE MTG. HOOK
8	2	13232-A24	AXLE MTG. ANGLE
9	2	9637-A1	PUSH PIN ASS'Y
10	2	11685-A1	PIN (LIFT FRAME)
11	3	11685-A2	PIN (BOTTOM CYL.)
12	2	13688-A	PIN (LIFT BEAM)
13	1	5322-A7	SHACKLE
14	2	16230-A	ADJ. MTG. BAR
15	2	F-131-14	MTG. ANGLE
16	2	6060-A185	GUSSET

B.W UPDATED 10-26-05

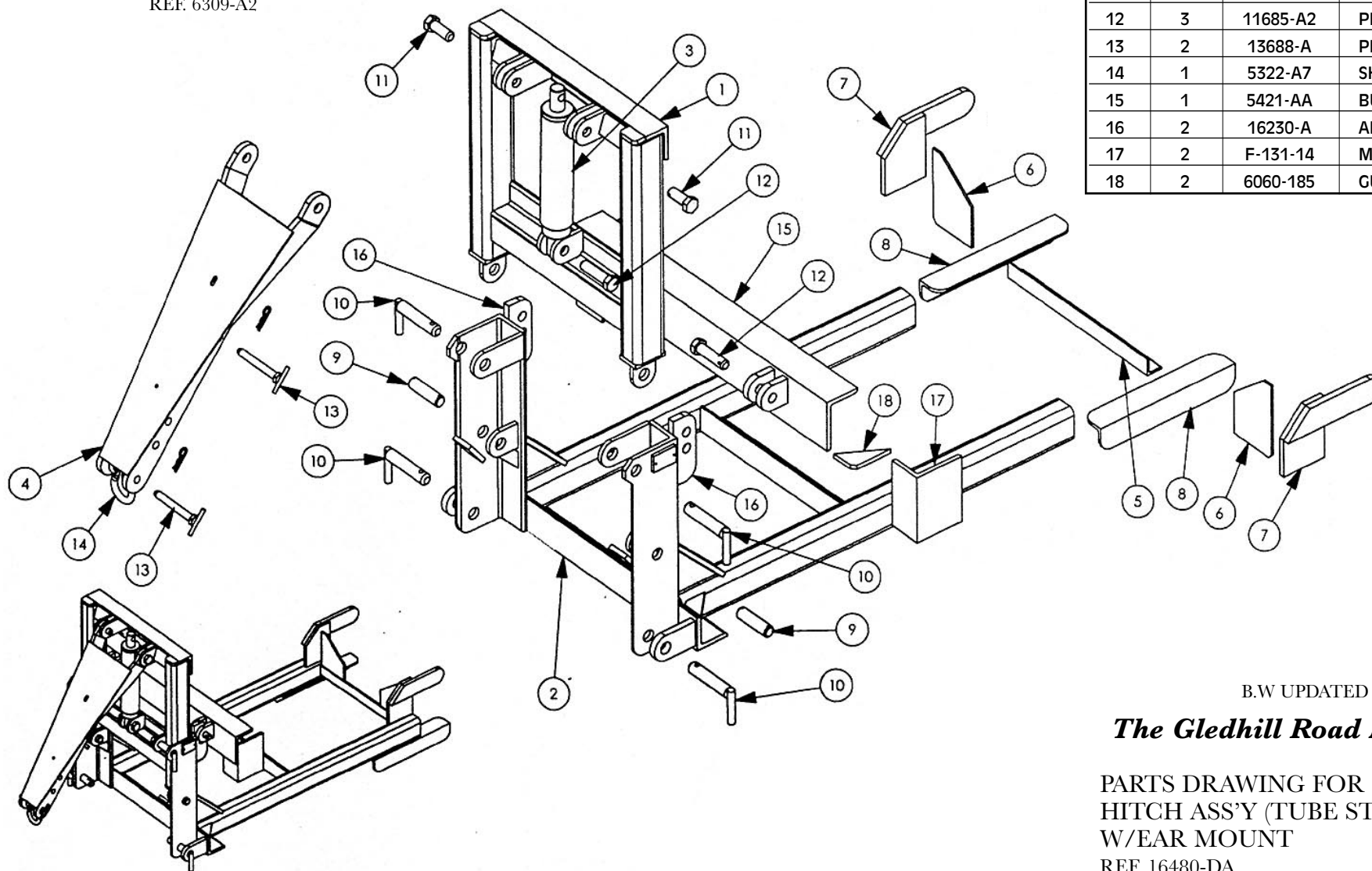
The Gledhill Road Machinery Co.

PARTS DRAWING FOR SBA-QCP
HITCH ASS'Y (TUBE STYLE)
W/EAR MOUNT
REF. 16478-DB

PD-1215

ALWAYS INCLUDE
SERIAL NO. OF
PLOW WHEN
ORDERING PARTS

REF. 6309-A2



ITEM	QTY.	PART #	DESCRIPTION
1	1	16249-C	TILT FRAME WLDMT.
2	1	16274-C	STD. LOWER PUSH
3	1	SEE ORDER	LIFT CYLINDER
4	1	13604-C	LIFT BEAM ASS'Y
5	1	F-105-1	ANGLE
6	2	5280-B1	GUSSET
7	2	5279-B	AXLE MTC. HOOK
8	2	13232-A24	AXLE MTC. ANGLE
9	2	5175-A76	PIVOT PIN
10	4	9637-A1	PUSH PIN ASS'Y
11	2	11685-A1	PIN (LIFT FRAME)
12	3	11685-A2	PIN (BOTTOM CYL.)
13	2	13688-A	PIN (LIFT BEAM)
14	1	5322-A7	SHACKLE
15	1	5421-AA	BUMPER ANGLE ASS'Y
16	2	16230-A	ADJ. MTC. BAR
17	2	F-131-14	MTC. ANGLE
18	2	6060-185	GUSSET

B.W UPDATED 10-21-05

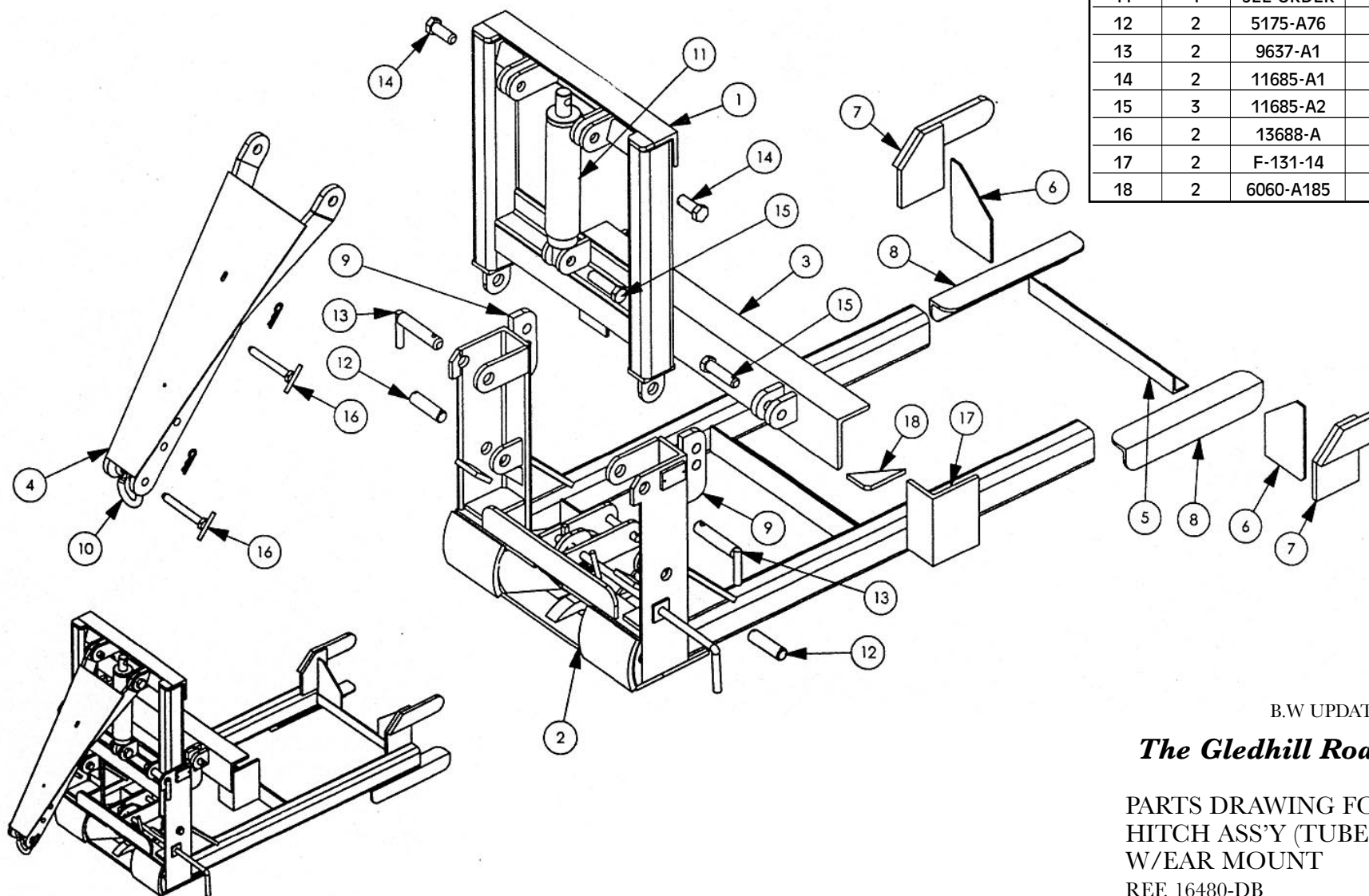
The Gledhill Road Machinery Co.

PARTS DRAWING FOR SBAT
HITCH ASS'Y (TUBE STYLE
W/EAR MOUNT
REF. 16480-DA

PD-1212

ALWAYS INCLUDE
SERIAL NO. OF
PLOW WHEN
ORDERING PARTS

REF. 6309-A2



ITEM	QTY.	PART #	DESCRIPTION
1	1	16249-C	TILT FRAME WLDMT.
2	1	16247-C	QCP PUSH
3	1	5421-AA	BUMPER ANGLE ASS'Y
4	1	13604-C	LIFT BEAM ASS'Y
5	1	F-105-1	ANGLE
6	2	5280-B1	GUSSET
7	2	5279-B	AXLE MTG. HOOK
8	2	13232-A24	AXLE MTG. ANGLE
9	2	16230-A	ADJ. MTC. BAR
10	1	5322-A7	SHACKLE
11	1	SEE ORDER	LIFT CYLINDER
12	2	5175-A76	PIVOT PIN
13	2	9637-A1	PUSH PIN ASS'Y
14	2	11685-A1	PIN (LEFT FRAME)
15	3	11685-A2	PIN (BOTTOM CYL.)
16	2	13688-A	PIN (LIFT BEAM)
17	2	F-131-14	MTG. ANGLE
18	2	6060-A185	GUSSET

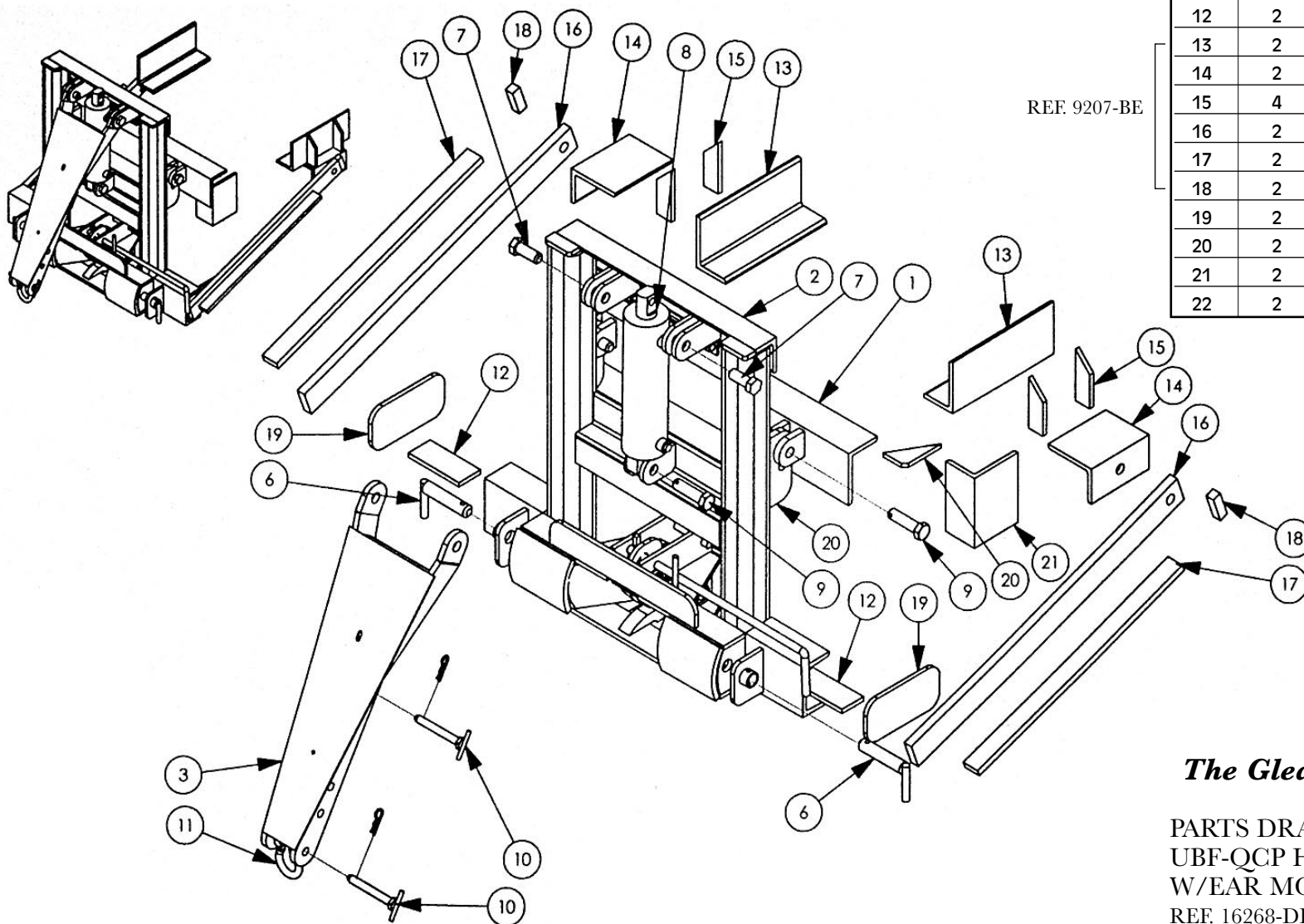
B.W UPDATED 10-21-05

The Gledhill Road Machinery Co.

PARTS DRAWING FOR SBAT-QCP
HITCH ASS'Y (TUBE STYLE)
W/EAR MOUNT
REF. 16480-DB

PD-1213

ALWAYS INCLUDE
SERIAL NO. OF
PLOW WHEN
ORDERING PARTS



ITEM	QTY.	PART #	DESCRIPTION
1	1	5421-AA	BUMPER ANG. ASS'Y
2	1	15921-DB	QCP HITCH
3	1	13604-C	LIFT BEAM ASS'Y
4	1	F-014-10	CYL. STOP BAR
5	1	5250-A403	EAR (FOR D.D.B.)
6	2	9637-A1-1	PUSH PIN ASS'Y
7	2	11685-A1	PIN (LIFT FRAME)
8	1	SEE ORDER	HYD. CYLINDER
9	3	11685-A2	PIN (BOTTOM CYL.)
10	2	13688-A	PIN (LIFT BEAM)
11	1	5322-A7	SHACKLE
12	2	F-048-40	1/2 X 3 X 7 LG.
13	2	F-131-4	6 X 4 X 1/2 X X 14 LG.
14	2	9207-B2	ANCHOR ANGLE
15	4	9207-B3	REINF. BAR
16	2	13276-BA	PUSH BRACE
17	2	F-070-1	REINF. BAR
18	2	F-190-1	SHEAR BAR.
19	2	15132-A	BOTTOM MTG. BAR
20	2	16230-A	ADJ. MTG. BAR
21	2	F-131-14	MTG. ANGLE
22	2	6060-A185	GUSSET

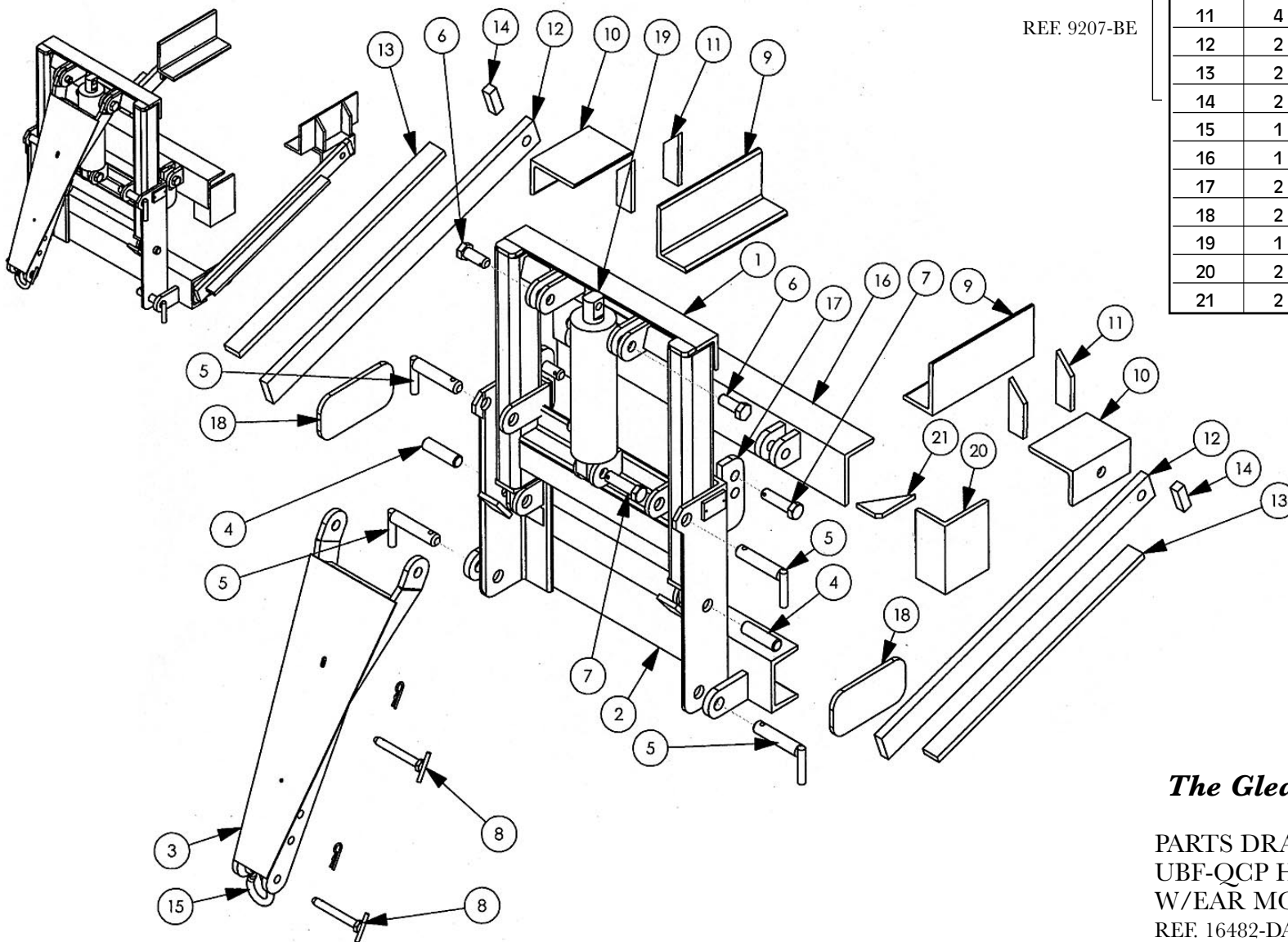
B.W UPDATED 10-26-05

The Gledhill Road Machinery Co.

PARTS DRAWING FOR UNIVERSAL
UBF-QCP HITCH ASS'Y (TUBE STYLE)
W/EAR MOUNT
REF. 16268-DB

PD-1203

ALWAYS INCLUDE
SERIAL NO. OF
PLOW WHEN
ORDERING PARTS



ITEM	QTY.	PART #	DESCRIPTION
1	1	16249-C	TILT FRAME ASS'Y
2	1	16339-C	STD. LOWER PUSH
3	1	13640-C	LIFT BEAM ASS'Y
4	2	5175-A76	PIVOT PIN
5	4	9637-A1	PUSH PIN ASS'Y
6	2	11685-A1	PIN (LIFT FRAME)
7	3	11685-A2	PIN (BOTTOM CYL.)
8	2	13688-A	PIN (LIFT BEAM)
9	2	F-131-4	6 X 4 X 1/2 X 14 LG.
10	2	9207-B2	ANCHOR ANGLE
11	4	9207-B3	REINF. BAR
12	2	13276-BA	PUSH BRACE
13	2	F-070-1	REINF. BAR
14	2	F-190-1	SHEAR BAR
15	1	5322-A7	SHACKLE
16	1	5421-AA	BUMPER ANGLE ASS'Y
17	2	16230-A	ADJ. MTG. BAR
18	2	15132-A	BOTTOM MTG. BAR
19	1	SEE ORDER	LIFT CYLINDER
20	2	F-131-14	MTG. ANGLE
21	2	6060-A185	GUSSET

B.W UPDATED 10-21-05

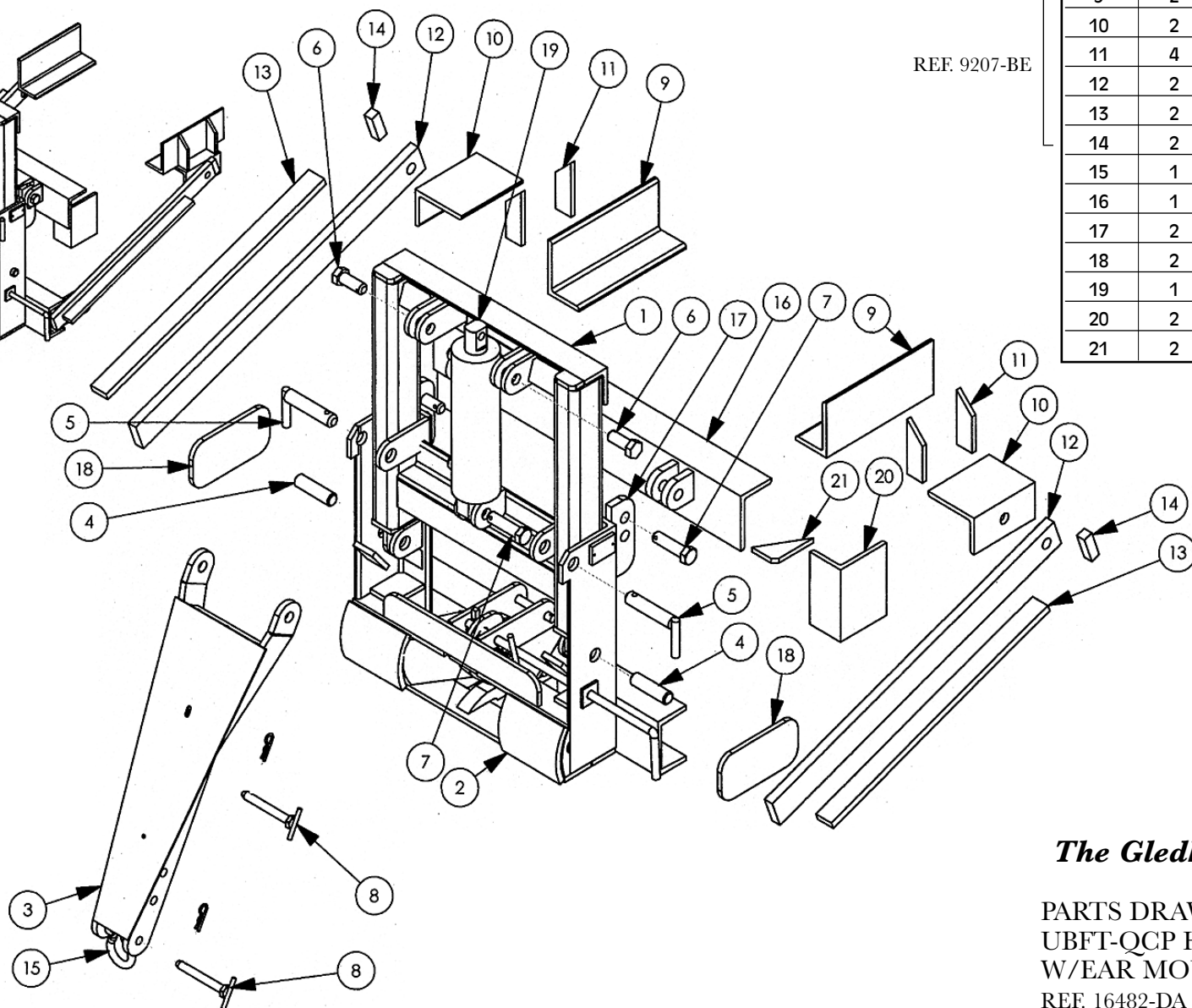
The Gledhill Road Machinery Co.

PARTS DRAWING FOR UNIVERSAL
UBF-QCP HITCH ASS'Y (TUBE STYLE)
W/EAR MOUNT

REF. 16482-DA

PD-1216

ALWAYS INCLUDE
SERIAL NO. OF
PLOW WHEN
ORDERING PARTS



ITEM	QTY.	PART #	DESCRIPTION
1	1	16249-C	TILT FRAME ASS'Y
2	1	16338-C	STD. LOWER PUSH
3	1	13640-C	LIFT BEAM ASS'Y
4	2	5175-A76	PIVOT PIN
5	4	9637-A1	PUSH PIN ASS'Y
6	2	11685-A1	PIN (LIFT FRAME)
7	3	11685-A2	PIN (BOTTOM CYL.)
8	2	13688-A	PIN (LIFT BEAM)
9	2	F-131-4	6 X 4 X 1/2 X 14 LG.
10	2	9207-B2	ANCHOR ANGLE
11	4	9207-B3	REINF. BAR
12	2	13276-BA	PUSH BRACE
13	2	F-070-1	REINF. BAR
14	2	F-190-1	SHEAR BAR
15	1	5322-A7	SHACKLE
16	1	5421-AA	BUMPER ANGLE ASS'Y
17	2	16230-A	ADJ. MTG. BAR
18	2	15132-A	BOTTOM MTG. BAR
19	1	SEE ORDER	LIFT CYLINDER
20	2	F-131-14	MTG. ANGLE
21	2	6060-A185	GUSSET

B.W UPDATED 10-21-05

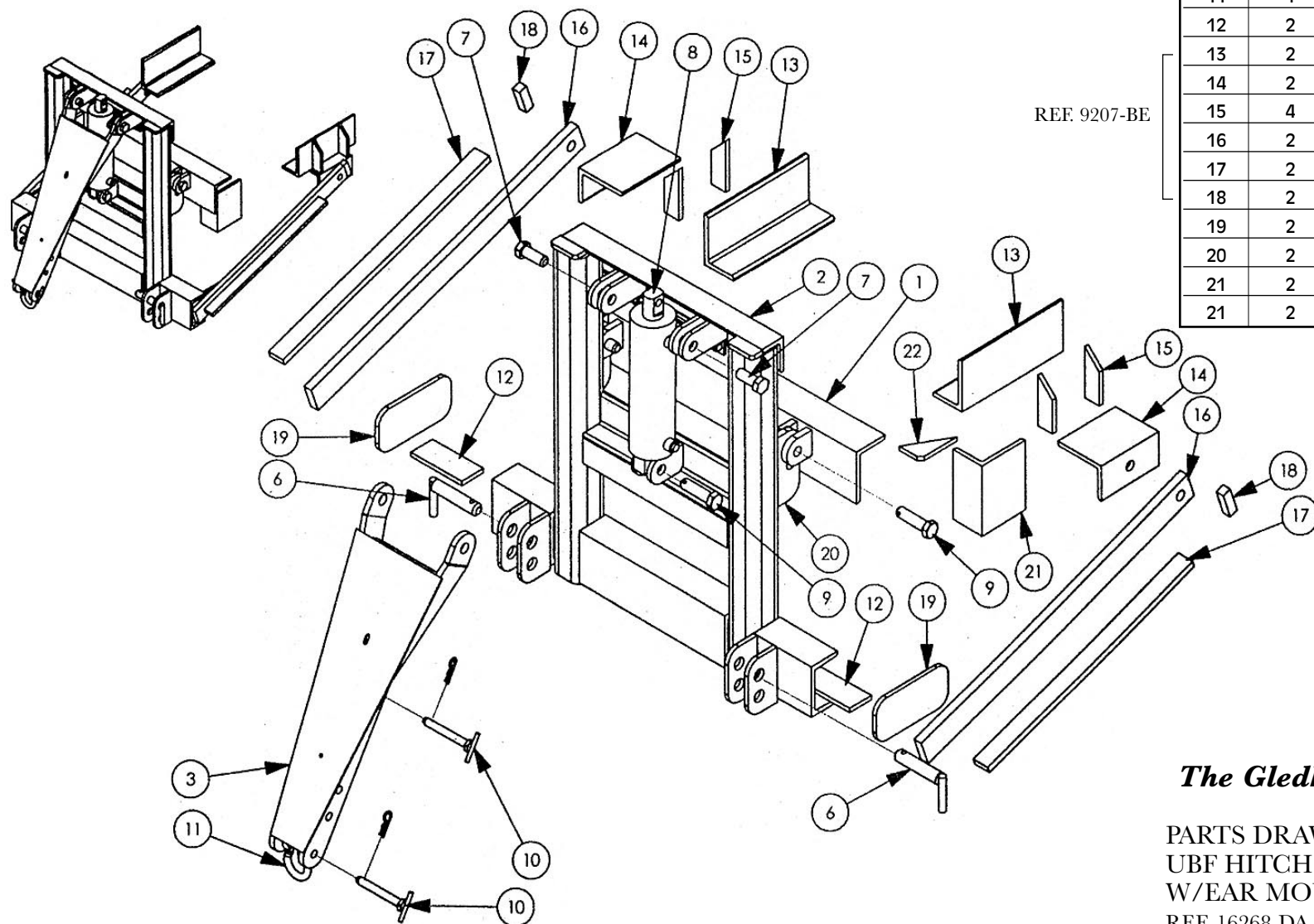
The Gledhill Road Machinery Co.

PARTS DRAWING FOR UNIVERSAL
UBFT-QCP HITCH ASS'Y (TUBE STYLE)
W/EAR MOUNT

REF. 16482-DA

PD-1217

ALWAYS INCLUDE
SERIAL NO. OF
PLOW WHEN
ORDERING PARTS



ITEM	QTY.	PART #	DESCRIPTION
1	1	5421-AA	BUMPER ANG. WLDMT.
2	1	15921-DA	STD. PUSH EAR HITCH
3	1	13604-C	LIFT BEAM ASS'Y
4	1	F-014-10	CYL.. STOP BAR
5	1	5250-A403	EAR (FOR D.D.B.)
6	2	9637-A1-1	PUSH PIN ASS'Y
7	2	11685-A1	PIN (LIFT FRAME)
8	1	SEE ORDER	HYD. CYLINDER
9	3	11685-A2	PIN (BOTTOM CYL.)
10	2	13688-A	PIN (LIFT BEAM)
11	1	5322-A7	SHACKLE
12	2	F-048-40	1/2 X 3 X 7 LG.
13	2	F-131-4	6 X 4 X 1/2 X 14 LG.
14	2	9207-B2	ANCHOR ANGLE
15	4	9207-B3	REINF. BAR
16	2	13276-BA	PUSH BRACE
17	2	F-070-1	REINF. BAR
18	2	F-190-1	SHEAR BAR
19	2	15132-A	BOTTOM MTC. BAR
20	2	16230-A	ADJ. MTC. BAR
21	2	F-131-14	MTC. ANGLE
21	2	6060-A185	GUSSET

B.W UPDATED 10-21-05

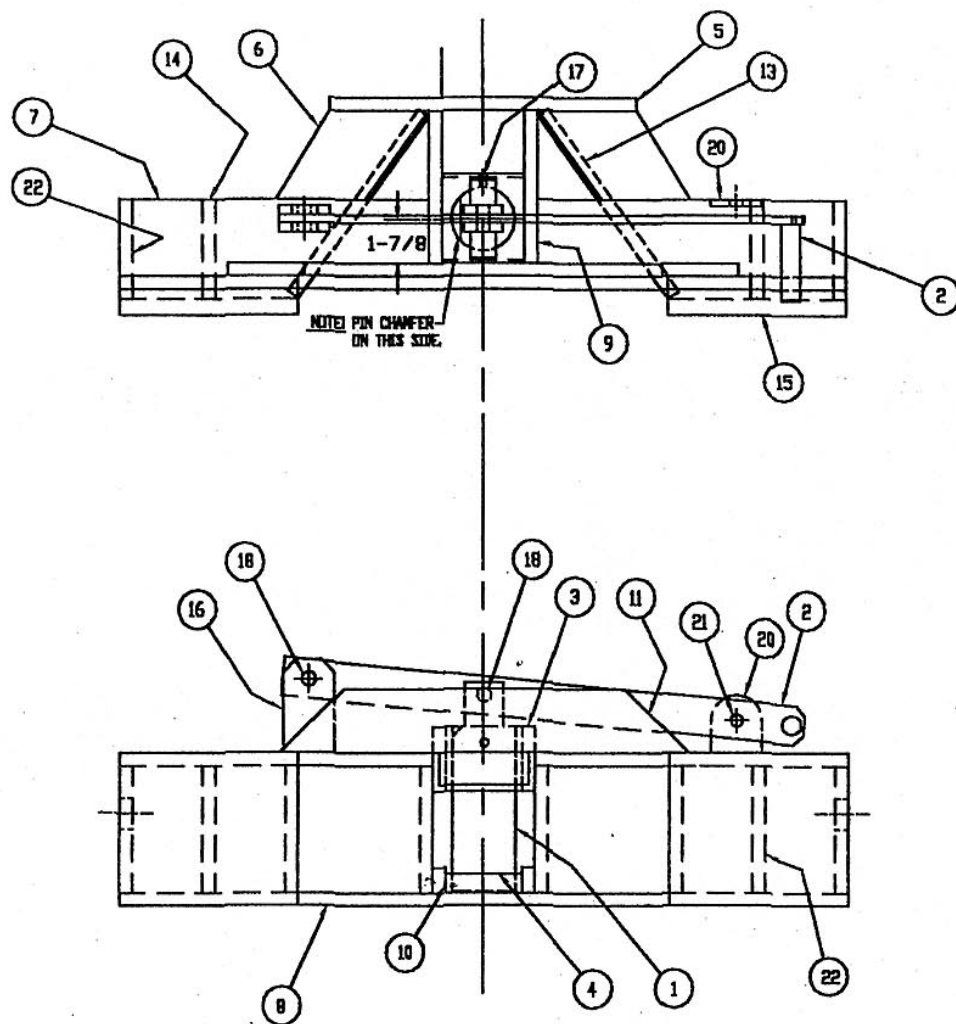
The Gledhill Road Machinery Co.

PARTS DRAWING FOR UNIVERSAL
UBF HITCH ASS'Y (TUBE STYLE)
W/EAR MOUNT

REF. 16268-DA

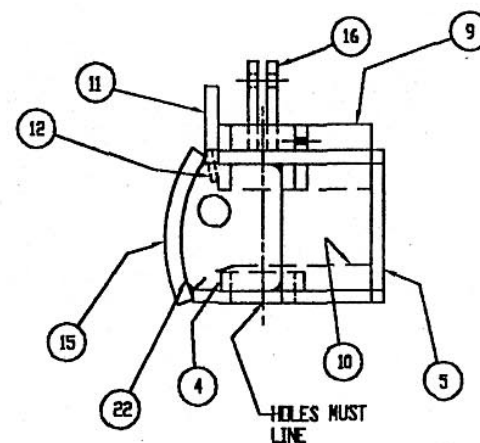
PD-1202

ALWAYS INCLUDE
SERIAL NO. OF
PLOW WHEN
ORDERING PARTS



1 REQ. PER UNIT

ITEM	PART #	REQ.	DESCRIPTION
1	15533-A	1	PIN ASS'Y
2	15586-A	1	HANDLE
3	15532-A	1	TOP PIN HOLDER
4	6733-A118	1	BOTTOM PIN HOLDER
5	F-055-7	1	REAR PLATE
6	11218-A	4	REINF. BAR
7	F-048-32	2	TOP BAR
8	15544-A	1	BOTTOM BAR
9	F-047-20	2	CENTER BAR
10	11220-A	2	GUIDE BAR
11	5581-A120	1	TOP REINF. BAR
12	F-012-1	1	REINF. BAR
13	11221-A	2	SIDE GUIDE BAR
14	9611-A1	2	INSIDE PLATE W/O HOLE
15	15542-A	2	FRONT PUSH PLATE
16	11222-A	2	EAR
17	P-129-3	1	GREASE ZERK
18	5308-A169	2	CAPSCREW
19	5250-A406	1	EAR (LEVER LOCK UPPER)
20	5250-A407	1	EAR (LEVER LOCK LOWER)
21	P-131-26	1	LYNCH PIN
22	9611-A	2	END PLATE W/HOLE



The Gledhill Road Machinery Co.

SPECIAL DROP PIN QCP
(W/2-1/2" DIA. PIN)

15531-C