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START

IDEAL FINISH ANALYSIS,...

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STOP



Record

Real Time

Time Trigger

Temperature Trigger

Tac

TQC Sheen ThermoKinetics Range

**CurveX Oven Loggers** and Accessories





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# TQC SHEEN, DEVELOPERS AND MANUFACTURERS OF PAINT TEST EQUIPMENT

TQC Sheen designs and produces field measuring instruments and lab equipment for testing paint and coatings and general surface treatment.

#### Production facility

TQC Sheen's objective is to create and ose solutions for every possible QC-application in surface technology. TQC Sheen products are known for their ergonomic features and user friendliness. The production facility is located in The Netherlands. In order to complete the TQC Sheen range the company works closely together with renowned manufacturers from all over the world.

#### **Global distribution**

TQC Sheen has o ices in the Netherlands, Germany, Italy, United Kingdom, Norway, Korea, China, Singapore and North America, and works closely together with a global network of distributors in more than 60 countries. The TQC Sheen product range focuses mainly on three different market sectors; Paint Research and Development Laboratories and Quality Control, Protective and Marine Coatings Applications, Surface Finishing Industry.



TQC Sheen's production facility is located in The Netherlands



TQC Sheen has distributors in more than 60 countries

#### History and innovation

In October 2017 TQC BV. has acquired Sheen Instruments LTD. Sheen Instruments has a history of over 70 years being manufacturers of laboratory equipment for the paint industry. TQC is a manufacturer of paint test equipment renowned for their innovative approach and ground breaking developments.

Both companies are joining forces now and the two brands are being merged in the new TQC Sheen label. The new name represents the best of both worlds: Innovation & History. Copyright, Disclaimer

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Because of TQC Sheen's policy of continuous improvement, TQC Sheen reserves the right to change specifications without notice.

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In case of any questions or remarks, feel free to contact us.

Decimal Mark In this booklet we have striven to use the , as decimal mark for metric values/S units. Imperial values have a . as decimal mark, based on the US system.



#### TQCThermoKinetics

The TQC Sheen ThermoKinetics range is a new range within TQC's product line. The TQC Sheen ThermoKinetics range focuses on the effect of temperature on paint related chemistry.



Calibration certi Late included



Ideal Finish Analysis Ready

# DRMNG/ CURING

# CurveX 3 Standard Oven Logger With Ideal Finish Analysis (Oem)

The OurveX3 Standard offers easy-to-use, high quality temperature data logging for paint curing ovens.

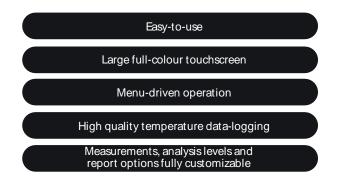
Measurements, analysis levels and report options are fully customizable to provide you with tailor-made information on the quality of your curing processes. The data logger is fitted with a large full-colour touchscreen for easy menu-driven operation and quick display of measurement results. The logger has 6 channels and a memory of at least 8000 measuring points per channel.

Ideal Finish Analysis data analysis software allows you to analyze the logged data and create detailed reports. These advanced features, together with a wide range of display and printing options, makes OurveX 3 Standard the most flexible temperature data logging solution available, excellently suited for both field use and laboratory conditions.





#### 🖈 Features



#### (i) Ordering Information

CX3015

Software



CurveX 3 Standard Oven logger with Ideal Finish Analysis

CM1105 USBcable CX2100

Probe Identification KIT (Tags numbered 1-6)

#### Technical Speci Lations OurveX 3

Channels: Measuring range : Accuracy: Resolution: Memory:	6x thermocouple Ktype input -50 to 1200 °C, -58 to 2192 °F ± 0.5 °C / 0.9 °F (static), ± 1 °C / 1.8 °F (dynamic)* 0.1 °C / 0.2 °F 10 blocks with 25000, or 1 block with 250000 readings.
Interface:	USB-A data transfer to memory stick USB-B data transfer to TQC Sheen Ideal Finish Analysis and battery charging
Sample interval time:	1 to 3600 s
Languages:	English, French, Spanish, Italian, Dutch, Korean, Japanese
Display:	3.5 inch, 240 x 320 pixel, 262K colour TFT LCD with touch screen
Power supply :	Lithium Polymer rechargeable battery
Battery life:	continuous use 4 hours, standby or logging 11 hours
Dimensions (HxWxD): Weight: Material:	108 x 90 x 35 mm / 4.3 x 3.5x1.4 in. 425 g / 15 oz. Aluminum housing with protective sleeve

\*dynamic specifies the accuracy when running through an oven and the instrument heats up gradually.



#### Scope of supply

USB cable, USB charger, Ideal Finish Software License Key, USB stick with Ideal Finish Analysis Software, Probe ID-kit, Calibration certificate, Manual CurveX 3 Standard, Small protective case

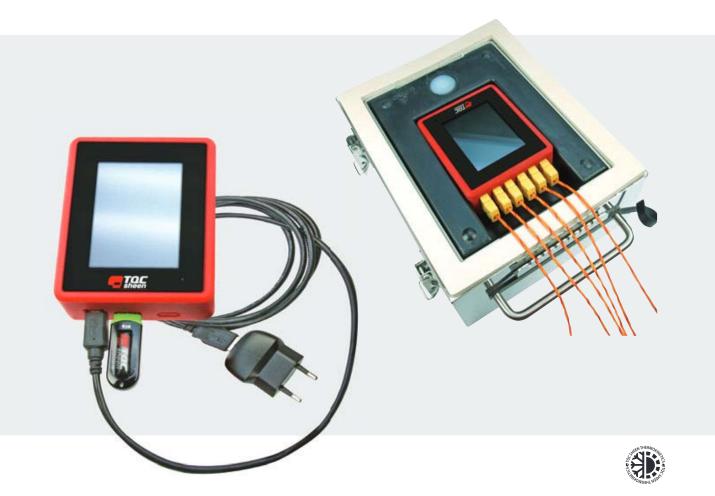
#### Technical Speci Lations Ideal Finish Analysis Software

Supported Operating Systems: Platform: 32b or 64b 32MB Memory: Required Hard Disk space: 128 MB

Windows Vista, Windows 7, Windows 8 and Windows 10



### CurveX 3 Standard Oven Logger Kit



Profiling an industrial powder coating oven starts right here with the CurveX 3 Standard Oven Logger KIT. It contains all necessary items, just add the desired magnetic or clamp-type probes to make the oven logger KIT complete.

The heart of the KIT is the OurveX 3 Standard Oven datalogger which offers easy-to-use, high quality temperature data logging for paint curing ovens. Measurements, analysis levels and report options are fully customizable to provide you with tailor-made information on the quality of your curing processes. The data logger is fitted with a large full-colour touchscreen for easy menu-driven operation and quick display of measurement results. The logger has 6 channels and a total memory of 250000 measuring points.

Ideal Finish Analysis data analysis software allows you to analyze the logged data and create detailed reports. These advanced features, together with a wide range of display and printing options, makes CurveX 3 Standard the most flexible temperature data logging solution available, excellently suited for both field use and laboratory conditions.

#### (i) Ordering Information

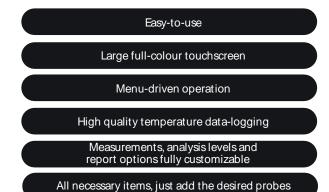
CX3020 CurveX 3 Standard Oven Logger Kit

#### Accessories / Spares

CM1105 USBCable

CX2100 OurveX probe identification kit (1-6)

#### 闭 Features



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#### (2) Technical Speci Bations CurveX 3 Oven Logger Kit

Channels: Measuring range : Accuracy: Resolution: Memory:	6x thermocouple Ktype input 0 to 800 °C, 0 to 1472 °F ± 0.5 °C / 0.9 °F (static), ± 1 °C / 1.8 °F (dynamic)* 0.1 °C / 0.2 °F 10 blocks with 25000,
	or 1 block with 250000 readings.
Interface:	USB-A data transfer to memory stick USB-B data transfer to TQC Sheen Ideal Finish Analysis and battery charging
Sample interval time:	1 to 3600 s
Languages:	English, French, Spanish, Italian, Dutch, Korean, Japanese
Display:	3.5 inch, 240 x 320 pixel, 262K colour TFT LCD with touch screen
Power supply :	Lithium Polymer rechargeable battery
Battery life:	continuous use 4 hours, standby or logging 11 hours
Dimensions (HxWxD):	108 x 90 x 35 mm / 4.3 x 3.5x1.4 in.
Weight:	425 g / 15 oz.
Material:	Aluminum housing with protective sleeve

\*dynamic specifies the accuracy when running through an oven and the instrument heats up gradually.

#### Technical Speci Stations Ideal Finish Analysis Software

Supported Operating	Windows Vi
Systems:	Windows8
Platform:	32b or 64b
Memory:	32MB
Required Hard Disk space:	128 MB

ndows Vista, Windows 7, ndows 8 and Windows 10 b or 64b MB



 Scope of supply

 CX3015
 OurveX 3 Standard with Ideal Finish software and datacable

 CX2005
 Insulation box 300°C

CX2011 Energy absorber

CX2071 Slicone gasket CX2100 Probe identification kit

- CX3060 Carrying Case
- CX3069 USB Charger

## CurveX 3 Basic Oven Logger Kit

Profiling an industrial powder coating oven starts right here with the OurveX 3 Basic oven logger KIT. It contains all necessary items, just add the desired magnetic or clamp-type probes to make the oven logger KIT complete. The CurveX 3 Basic oven data logger that offers easy-to-use, high quality temperature logging for industrial paint and powder coat cure ovens. The oven data tracker is fitted with three large buttons for easy operation and three LED giving power, paint type, logging and cure information.

The main component of the KIT is the CurveX 3 Basic an oven temperature data logger that allows the conditions in the oven to be monitored regularly for each substrate. The oven temperature data logger is placed in an insulated box and as it passes through the oven with the work piece and it can measure the temperature in several places on the surface of the product simultaneously. Several probes for measuring the ambient temperature and the temperature of the product can be connected to the data logger. These include magnet, clamp, ring-type and wire probes. In addition to the most common temperature probes, special infrared probes can also be used. The measurements are to a PC via the oven temperature data logger's USB port and analysed using the Ideal Finish software program.

The included Ideal Finish Analysis software allows you to analyse the logged temperature data and create detailed reports. Advanced oven profiling features like cure data analysis, ideal cure and tolerance bands, together with a wide range of display, report and printing options, make OurveX 3 Basic oven logger the most flexible temperature logging solution available.



Excellently suited for industrial oven and laboratory oven temperature profiling. Mandatory test in Qualicoat, QIB and GSB accredited laboratories.

#### Features

KIT configured to start oven temperature data logging in paint and powder coating curing oven applications, just add your probes to make it complete.

Insulation box with degassed silicone materials suitable for powder coating applications.

For absolutely silicone free or high temperature applications select your insulation box.

Document and prove process quality following Qualicoat, GSB, ISO9000, QIB etc. and create outstanding quality reports with the icluded advanced analysis software.

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Scope of supply

CX3005	CurveX 3 Basic Oven Logger with
	Ideal Finish Analysis Software
CL0018	Factory calibrated, calibration
	certificate included
CX5010	Ideal Finish Analysis License Key

CX2005 **CurveX Stainless Insulation Box** Insulation Box Logger Bracket CX3050 CM1105 USB Cable GL0103 USB Memory Stick CX3060 Plastic Carrying Case

#### Ordering Information

CX3010 **CurveX 3 Basic Oven** Logger Kit

#### Accessories / Spares

CX2077 Ideal Finish Analysis Software

CM1105 USB Cable

CX2100 CurveX probe identification kit (1-6)

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## CurveX 3 Basic Oven Logger With Ideal Finish Analysis (Oem)

The CurveX 3 Basic oven logger offers easy-to-use, high quality temperature data logging for paint curing ovens. The oven data tracker is fitted with three large buttons for easy operation and three LED giving power, paint type, logging and cure information.

The included Ideal Finish Analysis software allows you to analyse the logged temperature data and create detailed reports. Advanced oven profiling features like cure data analysis, ideal cure and tolerance bands, together with a wide range of display, report and printing options, make CurveX 3 Basic oven logger the most flexible temperature logging solution available.



Tac



#### (i) Ordering Information

CX3010 **CurveX 3 Basic Oven Logger** 



#### Scope of supply

OurveX 3 USB Oven Logger with Ideal Finish Analysis Software, Factory calibrated, calibration certificate included, Ideal Finish Analysis License Key, USB cable, small protective case.

#### Features

Operate throug	gh only 3 large buttons	
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Meaningful feedback of multi coloured LED's

Factory calibrated for immediate use

Downloads data through a standard USB port

Rechargeable battery pack through USB connector

Large memory of max. 160.000 readings

Memory for 10 different batches, automatically overwrites the oldest results

Programmable "paint type" memory for immediate "pass / fail" result

Flat design, only 16 mm, for use in low clearance ovens

Compatible with Ideal Finish Analysis software

#### Technical Speci Lations CurveX 3 Oven Logger Kit

Measuring range: Operating temperature: Accuracy: Channels: Sample interval time: Memory: Display: Interface: Housing material: Dimensions ( $D \times W \times H$ ): Power supply: Battery life time: stand-by:

Weight:

0°Cto+500°C/-58°Fto+932°F -20°Cto 60°C/ -4°Fto 140°F +/-1°C/ 1.8°F 1sto 60 min 10 batches with 16.000, or 1 batch with 160.000 readings

Three multi-colour LED's USB Aluminium 100x85x16 mm / 3.94x3.35x0.63 inch rechargeable battery 1200 hour continuous use, 27 years in

190 g / 6.7 oz

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#### Technical Speci Lations Ideal Finish Analysis Software

Supported Operating Systems: Platform: 32b or 64b 32MB Memory: Required Hard Disk space: 128 MB

Windows Vista, Windows 7. Windows 8 and Windows 10



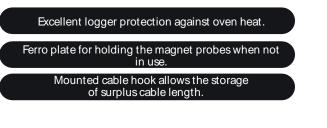
## Insulation Boxes For CurveX

OurveX insulation boxes are specifically designed to protect the OurveX loggers against the harsh environment in industrial ovens. All insulation boxes are made of a polished stainless steel outer box filled with micro porous insulation material to prevent the oven heat to penetrate the aluminium inner box. Inside the aluminium inner box a high density media heat sink collects any excess of heat and keeps the CurveX logger at an acceptable operating temperature for a long period of time. The heat sink thermo energy collecting capacity can be restored by cooling it down after use. This physical process is endless and does not require exchange of the heat sink after a certain period of time.





#### Features



#### Technical Speci Mations Insulation Boxes for CurveX

Outer box material:	Polished Stainless steel
Insulation material:	Micro porous silica
Inner box material:	Anodised aluminium

#### (i) Ordering Information Insulation Boxes for OurveX

CX2004***	CX2009*	CX2003***	CX2005
Dimensions	Dimensions	Dimensions	Dimensions
Depth :         240 mm / 9.45 inch           Width :         105 mm / 4.13 inch           Height:         50 mm / 1.97 inch	Depth :         240 mm / 9.45 inch           Width :         105 mm / 4.13 inch           Height:         60 mm / 2.36 inch	Depth :         255 mm / 10.04 inch           Width :         225 mm / 8.86 inch           Height:         70 mm / 2.76 inch	Depth :         255 mm / 10.04 inch           Width :         225 mm / 8.86 inch           Height:         140 mm / 5.51 inch
Approximate Weight : 1600 g / 3.53 lbs	Approximate Weight : 1700 g / 3.75 lbs	Approximate Weight : 2650 g / 5.85 lbs	Approximate Weight : 4200 g / 9.26 lbs
Insulation Curve: A	Insulation Qurve: B	Insulation Ourve: C	Insulation Qurve: D
Heat Snk: Included	Heat Snk: Included	Heat Sink: CX2004***	Heat Sink: CX2009*
Max Temperature :300°C/ 572°F	Max Temperature :300°C/ 572°F	Max Temperature :300°C/ 572°F	Max Temperature :300°C/ 572°F

\* Only suitable for CurveX 3 Basic \*\* to be ordered separately \*\*\* Not suitable for the CurveX 3 Standard



CX2004



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#### (i) Ordering Information for absolute sillicone-free Insulation Boxes for CurveX

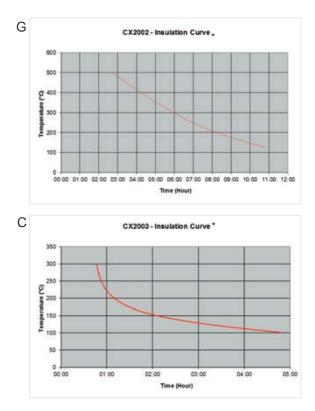
0.40000		0)/2000	0.10100
CX2300	CX2017	CX2002	CX2400
Dimensions	Dimensions	Dimensions	Dimensions
Depth : 240 mm / 9.45 inch	Depth : 240 mm / 9.45 inch	Depth : 280 mm / 11.02 inch	Depth : 540 mm / 21.3 inch
Width: 225 mm / 8.86 inch	Width : 225 mm / 8.86 inch	Width: 230 mm / 9.06 inch	Width: 360 mm / 14.2 inch
Height: 140 mm / 5.51 inch	Height: 140 mm / 5.51 inch	Height: 180mm / 7.09 inch	Height: 250 mm / 9.8 inch
Approximate	Approximate	Approximate	Approximate
Weight: 4200 g / 9.26 lbs	Weight: 4200 g / 9.26 lbs	Weight : 8000 g / 17.64 lbs	Weight : 32 kg** / 70.55 lbs
Insulation	Insulation	Insulation	Insulation
Curve: E	Curve: F	Curve: G	Curve: H
Heat Snk: CX2011*	Heat Snk: CX2011*	Heat Sink: CX2011* / CX2011*	Heat Snk: Included
Max	Max	Max	Max
Temperature :180°C/ 356°F	Temperature :500°C/932°F	Temperature :500°C/ 932°F	Temperature :850°C/ 1562°F

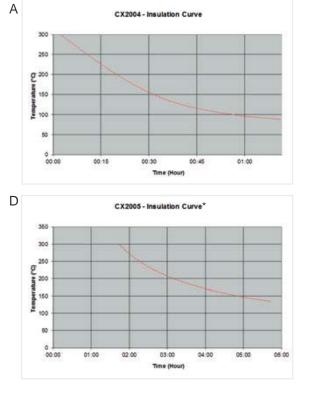
\* to be ordered separately \*\* Incl. heatsink

Accessories / Spares

CX2011 Heat sink LDPE for insulation box CX2002, CX2017 and CX2005 CX2012 Extra heat sink for insulation box CX2002 CX2013 Heat sink LDPE Add-on module for insulation box CX2002, CX2017 and 2005 CX2014 Heat sink U-shaped for insulation box CX2003

#### Insulation curves

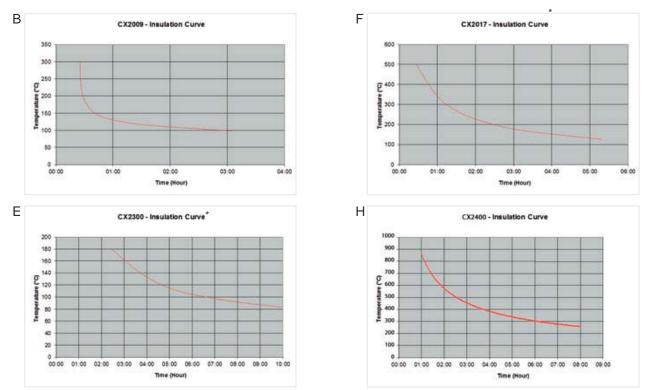




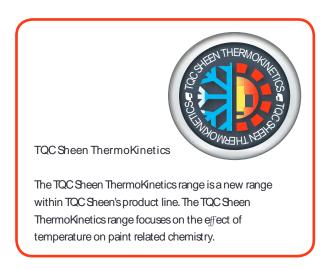
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#### Insulation curves



\* Tested in combination with the energy absorber CX2011 (a high density energycollecting media) with a start temperature of 20°C (68°F).



## Temperature Probes For CurveX

OurveX temperature probes are specifically designed to measure oven air temperature and the part surface temperature in an oven. All probes are made of premium grade thermo couple Kwire, which guarantees the highest accuracy available. High class magnet and springs are used that do not disintegrate or lose force at high temperatures. The various probe types allow measuring on every part regardless of its shape or size.

#### Technical Speci Lations Temperature Probes for CurveX

Probe type: Thermo couple K Connector: Ktype miniature plug Material: Nickel-Aluminium Nickel-Chromium Accuracy: Class I Premium grade

 Temp Range:
 -40 to 375°C / -40 to 707°F

 Tolerance Value:
 -40 ±1.5°C / -40 ±34.7°F

 Temp Range:
 375 to 1000°C / 707 to 1832°C

 Tolerance Value:
 ±0.4% Reading / ±0.4% Reading

#### (i) Ordering Information Probes for measuring air temperature

CX2020	
Application:	Air
Probe Mounting:	Spring clamp
Cable Type:	Coiled
	polyurethane
Cable Length:	1500 mm / 4.9 ft
Max Temp.:	300°C/ 572°F

CX2022 Application: Air Probe Mounting: Spring clamp Cable Type: Coiled polyurethane Cable Length: 5000 mm / 16.4 ft Max Temp.: 300°C/ 572°F

CX2023	
Application:	Air
Probe Mounting:	Spring clamp
Cable Type:	Stainless steel
	braided lead
Cable Length:	1500 mm / 4.9 ft
Max Temp.:	480°C/896°F

CX2069 Application: Air Probe Mounting: Magnet Cable Type: Coiled polyurethane Cable Length: 1500 mm / 4.9 ft Max Temp.: 3 300°C / 572°F

#### CX2073

Application: Air Probe Mounting: Magnet Cable Type: Coiled polyurethane Cable Length: 5000 mm / 16.4 ft Max Temp.: 3 300°C/ 572°F

#### CX2021 Application: Air Probe Mounting: Spring clamp Cable Type: Coiled polyurethane Cable Length: 3000 mm / 9.8 ft Max Temp.: 300°C/ 572°F

CX2026 Application: Air Probe Mounting: Spring clamp Cable Type: Coiled polyurethane Cable Length: 10500 mm / 34.45 ft Max Temp.: 300°C / 572°F

#### CX2024

Application: Air Probe Mounting: Spring clamp Cable Type: Stainless steel braided lead Cable Length: 3000 mm / 9.8 ft Max Temp.: 480°C / 896°F

CX2068 Application: Air Probe Mounting: Magnet Cable Type: Coiled polyurethane Cable Length: 3000 mm / 9.8 ft Max Temp.: 300°C / 572°F









DRYING/ CURING























CX2090







CX2030 Application: Surface Probe Mounting: Spring clamp Cable Type: Coiled polyurethane sheath Cable Length: 1500 mm / 4.9 ft Max Temp.: 300°C / 572°F	CX2040 Application: Surface Probe Mounting: Spring clamp Cable Type: Coiled polyurethane Cable Length: 3000 mm / 9.8 ft Max Temp.: 300°C/ 572°F	CX2041 Application: Surface Probe Mounting: Spring clamp Cable Type: Coiled polyurethane Cable Length: 5000 mm / 16.4 ft Max Temp.: 300°C / 572°F	CX2045 Application: Surface Probe Mounting: Spring clamp Cable Type: Coiled polyurethane Cable Length: 10500 mm / 34.4 ft Max Temp.: 300°C / 572°F
CX2046 Application: Surface Probe Mounting: Spring clamp Cable Type: Vice clamp Coiled polyurethane Cable Length: 10500 mm / 34.4 ft Max Temp.: 300°C/ 572°F	CX2048 Application: Surface Probe Mounting: Spring clamp Cable Type: Stainless steel braided lead Cable Length: 1500 mm / 4.9 ft Max Temp.: 480°C / 896°F	CX2049 Application: Surface Probe Mounting: Spring clamp Cable Type: Stainless steel braided lead Cable Length: 3000 mm / 9.8 ft Max Temp.: 480°C / 896°F	CX2050 Application: Surface Probe Mounting: Magnet Cable Type: Coiled polyurethane Cable Length: 1500 mm / 4.9 ft Max Temp.: 300°C / 572°F
CX2060 Application: Surface Probe Mounting: Magnet Cable Type: Coiled polyurethane Cable Length: 1500 mm / 4.9 ft Max Temp.: 300°C / 572°F	CX2062 Application: Surface Probe Mounting: Magnet Cable Type: Coiled polyurethane Cable Length: 5000 mm / 16.4 ft Max Temp.: 300°C / 572°F	CX2061 Application: Surface Probe Mounting: Magnet Cable Type: Coiled polyurethane Cable Length: 10500 mm / 34,4 ft Max Temp.: 300°C / 572°F	CX2055 Application: Surface Probe Mounting: Magnet Cable Type: Stainless steel braided lead Cable Length: 1500 mm / 4.9 ft Max Temp.: 480°C / 896°F
CX2056 Application: Surface Probe Mounting: Magnet Cable Type: Stainless steel braided lead Cable Length: 3000 mm / 9.8 ft Max Temp.: 480°C / 896°F	CX2065 Application: Universal Probe Mounting: Ring Cable Type: Coiled polyurethane Cable Length: 1500 mm / 4.9 ft Max Temp.: 300°C / 572°F	CX2066 Application: Universal Probe Mounting: Ring Cable Type: Coiled polyurethane Cable Length: 3000 mm / 9.8 ft Max Temp.: 300°C / 572°F	CX2072 Application: Universal Probe Mounting: Ring Cable Type: Coiled polyurethane Cable Length: 5000 mm / 16.4 ft Max Temp.: 300°C / 572°F
CX2085 Application: Universal Probe Mounting: Ring Cable Type: Stainless steel	CX2086 Application: Universal Probe Mounting: Ring Cable Type: Stainless steel	CX2090 Application: Universal Probe Mounting: Ring	CX2091 Application: Universal Probe Mounting: Ring
Cable Length: 1500 mm / 4.9 ft Max Temp.: 480°C / 896°F	Cable Type: Stainless steel braided lead Cable Length: 3000 mm / 9.8 ft Max Temp.: 480°C / 896°F	Cable Type: Inconel tube Cable Length: 1500 mm / 4.9 ft Max Temp.: 1000°C / 1832°F	Cable Type: Inconel tube Cable Length: 3000 mm / 9.8 ft Max Temp.: 1000°C / 1832°F

CX2087		CX2088		CX20694	
Application:	Air/Surface	Application:	Air/Surface	Application:	Air/Surface
Probe Mounting	: Wire	Probe Mounting	g: Wire	Probe Mounting	: Wire
Cable Type:	Stainless steel	Cable Type:	Stainless steel	Cable Type:	Inconel tube
	braided lead		braided lead	Cable Length:	3000 mm /
Cable Length:	1500 mm /	Cable Length:	3000 mm /	-	9.8 ft
	4.9 ft		9.8 ft	Max Temp.:	1000°C/ 1832°F
Max Temp.:	480°C/896°F	Max Temp.:	480°C/896°F		

# (i) Ordering Information Probes for measuring oven infra-red air temperature

CX2097		CX2098
Application:	Air	Application: Surface
Probe Mounting	g: Spring clamp	Probe Mounting: Spring clamp
Cable Type:	Stainless steel	Cable Type: Stainless steel
	braided lead	braided lead
Cable Length:	1500 mm /	Cable Length: 5000 mm /
	4.9 ft	16.4 ft
Max Temp.:	300℃/ 572°F	Max Temp.: 480°C/896°F

# (i) Ordering Information probes for measuring oven infra-red surface temperature

CX2095		CX2096	
Application:	Surface	Application:	Surface
Probe Mounting	: Spring clamp	Probe Mounting	j: Magnet
Cable Type:	Stainless steel	Cable Type:	Stainless steel
	braided lead		braided lead
Cable Length:	1500 mm /	Cable Length:	1500 mm /
	4.9 ft		4.9 ft
Max Temp.:	480°C/ 896°F	Max Temp.:	480°C/896°F

#### CX2099

Application:	Surface
Probe Mounting:	Magnet
Cable Type:	Stainless steel
	braided lead
Cable Length:	5000 mm /
	16.4 ft
Max Temp.:	480°C/896°F











### Case Study CurveX System

AGA Rangemaster is a leading international premium consumer which manufactures and distributes some of the best known and loved kitchen appliances and interiors furnishings in the world. Lately they experienced a problem with colour match on one of their enamels.

#### The Speedometer of the Oven

The CurveX system gives the necessary information on the activities inside the furnace. With the information gathered by the CurveX Datalogger combined with Ideal Finish Analysis software adjustments can be made and money saved.

"We have used it already 50 times to study and balance our furnace. We have before and after curves where we have adjusted a 20 degree di Tence between the top and bottom of our furnace to 6 degrees but also evened out cure index and time at temperature, we have found the software very useful for comparing data. We made adjustment to the burners to change the Tence lengths to overcome this problem."

Besides changing the temperature and time AGA Rangemaster found out that if the furnace was heavily loaded the temperature curve was affected. This problem was gone un-noticed until they used the CurveX system.

"We are now more self subient on setting the furnace burners and much better understanding of the things that can a but the furnace balance. Even to the point where we have calculated the Kg of enamel ware that the furnace can cope with from the Joules available in the gas input. We could reduce our track rate slightly to ensure we never had a net loss of energy imput to load but have at the moment not made a decision, as it is only under certain circumstance now that the load can exceed the gas"

Now the issue is resolved they will use the datalogger once a week to check the furnace is not drifting back to where they had a problem.





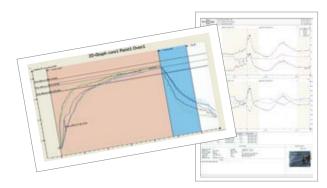
16 | **- Tac** 

# DRYING/ CURING

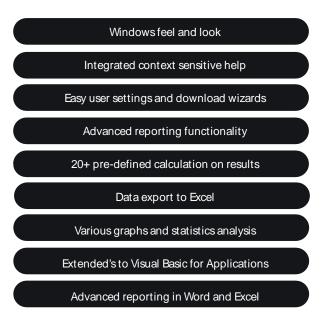
# Ideal Finish Analysis Software

The TQC Sheen Ideal Finish Analysis Software is the most advanced coating climate, coating cure and coating thickness monitoring software package available today. With two user levels Ideal Finish Analysis offers user friendly reporting functions for standard production work as well as advanced calculations for in depth analysis of the climate parameters prior to coating, the curing process and oven performance during coating and the thickness after coating. Detailed graphic representations and customizable reports help you to make the right decisions to optimize your production process.

Ideal Finish Analysis is updated frequently to keep up with the latest developments in the coating and corrosion prevention industry and to comply with new operating systems like Windows 7 and Windows 8. The latest version of the software is available for free on our website http://www.tqcsheen.com



#### Features



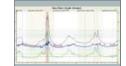








Dewpoint graph

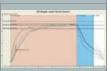




Curing data



2D Pro 🔢 graph













#### 🕲 Technical Speci 🌇 tions Ideal Finish Analysis Software

Probe type: Supported :

Platform:

Memory:

Thermo couple K Windows Vista, Windows 7. Windows 8 and Operating Systems: Windows 10 32b or 64b 32MB Required Hard Disk space: 128 MB

#### O Technical Speci Stations Supported Instruments

Qure:	CureView, Curve-X, CurveX-2, CurveX-2 USB, CurveX 3 Basic, CurveX 3 Standard, Ecometer 215/1 and
	Ecometer 215/2
Climate:	DewCheck 4 and Ecometer 319/2
Thickness:	Defelsko PosiTector 6000
Goss	SoloGloss, Duo Gloss, PolyGloss

The TQC Sheen Ideal Finish Analysis License Key is free of charge for everyone who purchased one of the Supported Instruments listed above at TQC Sheen or through one of TQC Sheen's distributors.

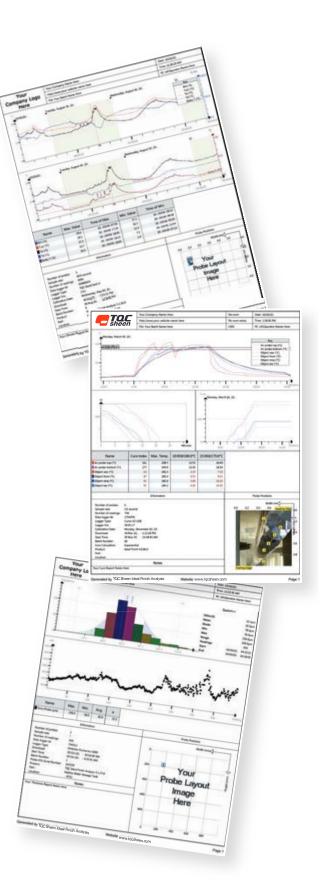
#### (i) Ordering Information Ideal Finish Analysis Software

CX2077 Ideal Finish Analysis Software on CD with printed manual in box

CX7400 Ideal Finish Analyses Software on CD

#### Accessories / Spares

CX5010 Ideal Finish Analysis License Key



#### Tip

The temperature of the different areas of curing ovens can be separately adjusted. However, it is not easy to identify whether the temperature of the product itself and the exposure time will produce the desired results. In the case of powder coatings, if the curing time is too short or the temperature too low, the coating will not crosslink properly. Other results include orange peel and a lack of adhesion, because the powder crystals have not fused effectively. In the case of paints, under baking leads to poor distribution and cross-linking. Over baking can cause unwanted flow and lack of adhesion or even the disintegration of the coating.



TQC Sheen, developers and manufacturers of paint test equipment

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