

# L-42

## **DESCRIPTION:**

L-42 is a liquid cleaner and non-abrasive cutting compound designed to remove oils and other shop soils from the work pieces during barrel and vibratory finishing operations while keeping the media open and free cutting for maximum efficiency.

## **USE:**

BCS L-42 compound will produce a natural light color on copper, brass, zinc and aluminum parts during plastic or ceramic runs, particularly in a flow through operation. L-42 can be used on steel parts, provided corrosion inhibitor is added before dumping. L-42 is not recommended for magnesium.

## **VIBRATORY FLOW THROUGH**

**CONCENTRATION:** 1/4 - 1/2 oz./gal. (1.9 – 3.8 ml/l)

## **BATCH TYPE OPERATION**

**CONCENTRATION:** 1.0 - 4.0 oz./gal. (7.6 – 30 ml/l)

**pH of 10% SOLUTION:** 4.0 – 4.5

For additional information such as physical characteristics, safety precautions, disposal, etc., see corresponding SDS.