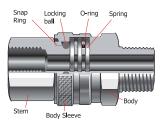
IDK-LOK Quick Connectors

DF Series Full Flow Quick Connectors





Bi-Directional Flow

Features

- Bi-directional flow design.
- Applicable to maximum flow
- Lowest pressure drop
- · No tools required to connect & disconnect

Materials of Construction

Component	Materials		
	SS316	Brass	
Body, Stem	SS316/ASTM A276	JIS H3250 C3604	
Sleeve	333 10/A31WI A2/0		
Snap ring	SS316	SS316	
Spring, Locking Ball	Stainless Steel		
O-ring	FKM	NBR	
Lubricant	Silicon-based and PTFE-based lubricants		

Wetted parts and lubrication are indicated in blue.

Max. Pressure @ 410°F (210°C)

DF Series	SS316	Brass
	psig (bar)	psig (bar)
DFA	6000 (412)	4000 (275)
DFB	6000 (413)	3000 (206)
DFC DFD	4000 (275)	2000 (137)

Cleaning and Packaging

Every connector is cleaned, and packed in a plastic sealing bag to keep them from dust, and then boxed for protection from damage during transportation and storage.

Max. Temperature Rating

DF Materials	O-ring Material	Max. Temp. Rating	Pressure Rating @ Max. Temp.
SS316	FKM	400 F (204°C)	100 psig (6.8 bar)
Brass	NBR	250 F (121°C)	100 psig (6.8 bar)

Operation

Coupling

- 1. Align stem with body.
- 2. Pull the body sleeve back.
- 3. Insert stem into body until it bottoms.
- 4. Return body sleeve to its original position.

Uncoupling

- 1. Pull the body sleeve back completely.
- 2. Remove stem from body.

Caution: Do not uncouple under pressure.

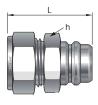
Note:

Couple the identical Series of stem and body.

Example: Any DFBA series body will fit any DFSA series stem.

Ordering Information and Dimensions

Stems

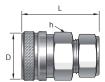


Basic Ordering Number		End Connection	Cv	Orifice Min.	L	h
				mm (in.)		in.
	D-4T-	1/4 in. DK-Lok	2.2	4.8 (0.19)	45.0 (1.77)	9/16
	D-6T-	3/8 in. DK-Lok	2.8	6.1 (0.24)	45.0 (1.77)	11/16
	D-6M-	6 mm DK-Lok	2.2	4.8 (0.19)	45.0 (1.77)	9/16
DFSA-	M-4N-	1/4 in. Male NPT	1.7	6.1 (0.24)	40.4 (1.59)	9/16
	M-6N-	3/8 in. Male NPT	1.7	6.1 (0.24)	40.4 (1.59)	11/16
	F-4N-	1/4 in. Female NPT	1.7	6.1 (0.24)	40.6 (1.60)	3/4
	F-6N-	3/8 in. Female NPT	1.7	6.1 (0.24)	42.4 (1.67)	7/8
	D-6T-	3/8 in. DK-Lok	2.9	7.1 (0.28)	47.8 (1.88)	7/8
	D-8T-	1/2 in. DK-Lok	13.0	10.4 (0.41)	50.5 (1.99)	7/8
DFSB-	M-6N-	3/8 in. Male NPT	7.1	10.4 (0.41)	40.4 (1.59)	7/8
	M-8N-	1/2 in. Male NPT	11.5	12.7 (0.50)	46.7 (1.84)	7/8
	F-6N-	3/8 in. Female NPT	7.1	11.9 (0.47)	40.4 (1.59)	1 1/16
	F-8N-	1/2 in. Female NPT	11.5	12.7 (0.50)	46.2 (1.82)	1 1/16
	D-12T-	3/4 in. DK-Lok	26.0	15.7 (0.62)	54.6 (2.15)	1 1/16
	M-12N-	3/4 in. Male NPT	23.6	18.3 (0.72)	51.6 (2.03)	1 1/16
	F-12N-	3/4 in. Female NPT	23.6	18.3 (0.72)	52.8 (2.08)	1 5/16
DFSD- N	D-16T-	1 in. DK-Lok	45.0	22.4 (0.88)	62.2 (2.45)	1 3/8
	M-16N-	1 in. Male NPT	39.0	22.4 (0.88)	59.7 (2.35)	1 3/8
	F-16N-	1 in. Female NPT	39.0	22.4 (0.88)	63.2 (2.49)	1 5/8

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IDK-LOK Quick Connectors

Bodies



Basic Ordering Number		End Connection	Orifice Min.	L	D	h
				mm (in.)		in.
	D-4T-	1/4 in. DK-Lok	4.8 (0.19)	45.7 (1.80)	22.1 (0.87)	1 1/16
	D-6T-	3/8 in. DK-Lok	7.1 (0.28)	46.0 (1.81)	22.1 (0.87)	1 1/16
	D-6M-	6 mm DK-Lok	4.8 (0.19)	45.7 (1.80)	22.1 (0.87)	11/16
DFBA-	M-4N-	1/4 in. Male NPT	6.4 (0.25)	39.9 (1.57)	22.1 (0.87)	11/16
	M-6N-	3/8 in. Male NPT	9.4 (0.37)	39.9 (1.57)	22.1 (0.87)	11/16
	F-4N-	1/4 in. Female NPT	9.7 (0.38)	38.1 (1.50)	22.1 (0.87)	3/4
	F-6N-	3/8 in. Female NPT	9.7 (0.38)	41.4 (1.63)	22.1 (0.87)	7/8
	D-6T-	3/8 in. DK-Lok	7.1 (0.28)	55.1 (2.17)	33.0 (1.30)	1 1/16
DFBB-	D-8T-	1/2 in. DK-Lok	11.9 (0.47)	56.6 (2.23)	33.0 (1.30)	1 1/16
	M-6N-	3/8 in. Male NPT	10.4 (0.41)	46.5 (1.83)	33.0 (1.30)	1 1/16
	M-8N-	1/2 in. Male NPT	12.7 (0.50)	52.8 (2.08)	33.0 (1.30)	1 1/16
	F-6N-	3/8 in. Female NPT	15.0 (0.59)	43.9 (1.73)	33.0 (1.30)	1 1/16
	F-8N-	1/2 in. Female NPT	16.0 (0.63)	43.9 (1.73)	33.0 (1.30)	1 1/16
DFBC- M-12	D-12T-	3/4 in. DK-Lok	15.7 (0.62)	62.2 (2.45)	42.2 (1.66)	1 1/2
	M-12N-	3/4 in. Male NPT	18.3 (0.72)	59.2 (2.33)	42.2 (1.66)	1 1/2
	F-12N-	3/4 in. Female NPT	22.4 (0.88)	48.0 (1,89)	42.2 (1.66)	1 1/2
DFBD-	D-16T-	1 in. DK-Lok	22.4 (0.88)	69.9 (2.75)	47.8 (1.88)	1 11/16
	M-16N-	1 in. Male NPT	22.4 (0.88)	67.3 (2.65)	47.8 (1.88)	1 11/16
	F-16N-	1 in. Female NPT	26.9 (1.06)	53.8 (2.12)	47.8 (1.88)	1 11/16

DF Protectors

Body and Stem Protector are available to protect body and stem from damage and contamination while they are uncoupled.

Field Assembly Protector Ordering Number

Stem Protector	Body Protector
DFSA-CP-	DFBA-PG-
DFSB-CP-	DFBB-PG-
DFSC-CP-	DFBC-PG-
DFSD-CP-	DFBD-PG-

To complete ordering number, add a material designator "SA" for SS316, "BA" for Brass as a suffix to the protector ordering number.

Examples: DFSA-CP-SA, DFBA-PG-BA.

Insertion Depth

Unit : mm (in.)

DF Series	Depth
DFA	19.8 (0.78)
DFB	20.6 (0.81)
DFC	22.9 (0.90)
DFD	23.9 (0.94)

How to order FACTORY ASSEMBLED PROTECTOR on to DF stem and body.

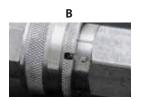
Select an applicable STEM or BODY ordering number, and insert "CP" or "PG" in the ordering number.

Examples: DFSA-D-4T-CP-SA, DFBA-D-4T-PG-SA

Safety Pin Option on DF series







A. A safety pin on body with a holding groove on sleeve prevents accidental uncoupling.

B. To Uncouple, rotate body sleeve for the pin to fit into the groove and pull the body sleeve back.

To order Safety Pin DF body, insert "P" in the ordering number. Example: DFBC-D-12T-P-SA

All dimensious shown are for reference only and subject to change. Dimensions with DK-Lok Tube Fitting are finger-tight position. We reserve the right to change specification stated in this catalog for our continuing program of product improvement.



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