**PRO-TECH METAL FABRICATION, LLC**

**650 Metts Drive**

**Lebanon, KY 40033**

**CNC Operator**

**JOB DESCRIPTION**

* Review set up sheets and specifications to determine setup procedure, machining sequence and dimensions. Reads complex blueprints, bill of materials, and other specifications to determine product requirements.
* Plans machining by studying work orders, blueprints, engineering plans, materials, specifications, orthographic drawings, reference planes, locations of surfaces, and machining parameters; interpreting geometric dimensions and tolerances (GD&T).
* Plans stock inventory by checking stock to determine amount available; anticipating needed stock; placing and expediting orders for stock; verifying receipt of stock.
* Configure mills and lathes by entering instructions, including zero and reference points; setting tool registers, offsets, compensation, and conditional switches; calculating requirements, including basic math, geometry, and trigonometry; proving part programs.
* Loads machine with work pieces.
* Verifies settings by measuring positions, first-run part, and sample workpieces.
* Confirms conformance of finished work to specifications, using measuring instruments such as micrometers, calipers, dial indicators and gages.
* Maintains specifications by observing operations; taking measurements; detecting malfunctions; troubleshooting processes; editing programs; sharpening and replacing worn tools; adhering to quality assurance procedures and processes.
* Accomplishes organization goals by accepting ownership for accomplishing new and different requests; exploring opportunities to add value to job accomplishments
* Meets production goals in terms of cycle time, quantity, and quality.
* Maintains safe operations by keeping work area clean and organized and by adhering to safety procedures and regulations.
* Maintains equipment by completing basic preventive maintenance requirements; following manufacturer's instructions; initiating repair work orders.
* Maintains continuity among work shifts by documenting and communicating actions, irregularities, and continuing needs.
* Documents actions by completing required paper and/or electronic logs.
* Updates job knowledge by participating in educational opportunities; reading technical publications.
* Maintain Stock Inventory by checking stock to determine amount available; anticipating needed stock; placing orders for stock.
* Participate in required meetings and training.
* Demonstrating work behaviors consistent with the company values and work within prescribed boundaries, including company policies, standards, procedures and any legislative requirements.
* Performs other duties as assigned.

**PAY & BENEFITS**

**STARTING PAY**

* Pay will be very competitive and will be based on past experience and qualifications.
* Great potential with a growing company

**FULL TIME BENEFITS**

* Paid holidays
* Paid vacation
* Clean working environment
* Strong opportunity for growth and advancement

**JOB REQUIREMENTS**

* Minimum of a high school diploma and four year vocational/technical school certification/apprenticeship program; or five years experience machining; or equivalent combination of education and experience
* Strong Mechanical Aptitude
* Must be able to read and interpret blue prints and schematics
* Ability to apply concepts such as basic fractions, percentages, ratios and proportions to practical situations
* Knowledge of general safety procedures
* Must be able use personal computer to access and retrieve information
* Above-Average Mechanical Reasoning Ability
* Must pass background screening and drug test

**APPLY**

* Send resume to otc82@windstream.net