

Job Title: Fabricator Welder

Komatsu Mining Corp. provides advanced equipment, systems and direct services to the global mining industry. We partner directly with our customers, enabling them to achieve zero harm, the highest production and lowest lifecycle cost for their mining operations. Komatsu Mining's industry-leading product brands include P&H, Joy and Montabert and our integrated technology, services and solutions are a critical component of mining operations in a variety of commodity markets including energy, hard rock and industrial minerals.

PRIMARY FUNCTION

Weld all types of worn or damaged metal parts and equipment as specified by blueprints, sketches or diagrams. Must be able to cut patterns and do vertical, overhead and horizontal welding. Must have a basic understanding of metal properties and to be able to set up and efficiently operate a wide range of welding equipment.

SAMPLE WORK PROCEDURE

1. Examines blueprints to determine necessary repairs to be made. Uses necessary equipment to affect repairs.
2. Cuts patterns from stock
3. Uses cutting torch or air arc to remove defective parts from main assembly
4. Examines work piece to verify conformance to specifications
5. Uses grinder to clean welds
6. When required, uses tow motor or hoist to move or position work piece
7. Obeys all safety rules and performs housekeeping assignments.

The above statements reflect general details and do not contain all work requirements of the job.

ADDITIONAL REQUIREMENTS

Four year experience or equivalent of education/experience in field or related area.

AWS D.1.1 Structural Welding Code – Steel Certified D1.1

AWS – FCAW (Flux Cord) – V-3G & O-4G

AWS- SMAW (Stick) – V-3G & O-4G

AWS – GMAW (Mig) –V-3G, O-4G & H -2G

Successful in written test on welding symbols, welding terminology, and blueprint reading.

Able to work any shift

Able to work weekends

We are an equal opportunity employer. All qualified applicants will receive consideration for employment without regard to race, color, religion, sex, sexual orientation, gender identity, national origin, disability or veteran status.